DR. A. P. J. ABDUL KALAM TECHNICAL UNIVERSITY
LUCKNOW, UTTAR PRADESH

STUDY & EVALUATION SCHEME WITH SYLLABUS
FOR
B. TECH. 3rd YEAR
MECHANICAL & INDUSTRIAL ENGINEERING

[Effective from Session: 2020-21]
## Syllabus Content of B. Tech Mechanical & Industrial Engineering

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## B. Tech Mechanical & Industrial Engineering

### Evaluation Scheme

#### SEMESTER- V

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*The Mini Project or internship (4 - 5 weeks) conducted during summer break after IV semester and will be assessed during V semester.
It is suggested that the students should choose Departmental Electives Specialization wise that will support them to gain enough learning of the chosen Specialization.

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It is suggested that the students may also do the following MOOCs in addition to mandatory courses. This will enhance their learning in a particular Specialization. One MOOC per semester is recommended.

### Suggested MOOCs

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<td>Advanced Machining Process <a href="https://swayam.gov.in/nd1_noc20_mg06/preview">https://swayam.gov.in/nd1_noc20_mg06/preview</a> By Prof. Shrikrishna N. Joshi, IIT Guwahati</td>
<td>Experimental Stress Analysis <a href="https://swayam.gov.in/nd1_noc20_me02/preview">https://swayam.gov.in/nd1_noc20_me02/preview</a> By Prof. K. Ramesh Madras</td>
<td>Fluid dynamics and turbo machines <a href="https://swayam.gov.in/nd1_noc20_me75/preview">https://swayam.gov.in/nd1_noc20_me75/preview</a> By Prof. Dhiman Chatterjee, Prof. Shamit Bakshi, IIT Madras</td>
<td>Vehicle Dynamics <a href="https://nptel.ac.in/courses/107/106/107106080/">https://nptel.ac.in/courses/107/106/107106080/</a> Prof. P.R. Krishnakumar, IIT Madras</td>
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<td>Production and Operation Management [<a href="https://swayam.gov.in/nd1_noc20">https://swayam.gov.in/nd1_noc20</a> mg06/preview](<a href="https://swayam.gov.in/nd1_noc20">https://swayam.gov.in/nd1_noc20</a> mg06/preview) By Prof. Rajat Agrawal, IIT Roorkee</td>
<td>Production and Operation Management [<a href="https://swayam.gov.in/nd1_noc20">https://swayam.gov.in/nd1_noc20</a> mg11/preview](<a href="https://swayam.gov.in/nd1_noc20">https://swayam.gov.in/nd1_noc20</a> mg11/preview) By Prof. Rajat Agrawal, IIT Roorkee</td>
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<td>Introduction to Composites [<a href="https://swayam.gov.in/nd1_noc20">https://swayam.gov.in/nd1_noc20</a> me95/preview](<a href="https://swayam.gov.in/nd1_noc20">https://swayam.gov.in/nd1_noc20</a> me95/preview) By Prof. Nachiketa Tiwari, IIT Kanpur</td>
<td>Introduction to Composites [<a href="https://swayam.gov.in/nd1_noc20">https://swayam.gov.in/nd1_noc20</a> me95/preview](<a href="https://swayam.gov.in/nd1_noc20">https://swayam.gov.in/nd1_noc20</a> me95/preview) By Prof. Nachiketa Tiwari, IIT Kanpur</td>
<td>Fundamentals of Compressible Vehicles MOOC: <a href="https://nptel.ac.in/courses/108/103/108103009/">https://nptel.ac.in/courses/108/103/108103009/</a> Dr. Praveen Kumar, Prof. S. Majhi, IIT Guwahati</td>
</tr>
<tr>
<td>Sem VIII</td>
<td>Material Characterization [<a href="https://swayam.gov.in/nd1_noc20">https://swayam.gov.in/nd1_noc20</a> mm14/preview](<a href="https://swayam.gov.in/nd1_noc20">https://swayam.gov.in/nd1_noc20</a> mm14/preview) By Prof. Sankaran S, IIT Madras</td>
<td>Supply Chain Management [<a href="https://swayam.gov.in/nd1_noc20">https://swayam.gov.in/nd1_noc20</a> mg11/preview](<a href="https://swayam.gov.in/nd1_noc20">https://swayam.gov.in/nd1_noc20</a> mg11/preview) By Dr. P. Chitramani, Avinashilingam Institute for Home Science and Higher Education for Women</td>
<td>Supply Chain Management [<a href="https://swayam.gov.in/nd1_noc20">https://swayam.gov.in/nd1_noc20</a> mm14/preview](<a href="https://swayam.gov.in/nd1_noc20">https://swayam.gov.in/nd1_noc20</a> mm14/preview) By Dr. P. Chitramani, Avinashilingam Institute for Home Science and Higher Education for Women</td>
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<td>Computational Fluid Dynamics for Incompressible Flows [<a href="https://swayam.gov.in/nd1_noc20">https://swayam.gov.in/nd1_noc20</a> me06/preview](<a href="https://swayam.gov.in/nd1_noc20">https://swayam.gov.in/nd1_noc20</a> me06/preview) By Prof. Amaresh Dalal, IIT Guwahati</td>
</tr>
</tbody>
</table>
The students will be able to

| CO-1 | Understand the fundamentals of heat and mass transfer. |
| CO-2 | Apply the concept of steady and transient heat conduction. |
| CO-3 | Apply the concept of thermal behavior of fins. |
| CO-4 | Apply the concept of forced and free convection. |
| CO-5 | Apply the concept of radiation for black and non-black bodies. |
| CO-6 | Conduct thermal analysis of heat exchangers. |

Blooms Taxonomy

| CO-1 | K2 |
| CO-2 | K3 |
| CO-3 | K3 |
| CO-4 | K3 |
| CO-5 | K3 |
| CO-6 | K4 |

UNIT-1

Introduction to Heat Transfer
Introduction of thermodynamics and Heat Transfer, Modes of Heat Transfer: Conduction, convection and radiation, Effect of temperature on thermal conductivity of different types of materials, Introduction to combined heat transfer mechanism, General differential heat conduction equation in the rectangular, cylindrical and spherical coordinate systems, Initial and system boundary conditions.

Steady State one-dimensional Heat conduction
Simple and Composite Systems in rectangular, cylindrical and spherical coordinates with and without energy generation, Concept of thermal resistance, Analogy between heat and electricity flow, Thermal contact resistance and over-all heat transfer coefficient, Critical radius of insulation for cylindrical, and spherical bodies.

UNIT-2

Fins
Heat transfer through extended surfaces and its classification, Fins of uniform cross-sectional area, Error in measurement of temperature of thermometer wells.

Transient Conduction
Transient heat conduction, Lumped capacitance method, Time constant, Unsteady state heat conduction in one dimension only, Heisler charts and their applications.

UNIT-3

Forced Convection
Basic concepts: Hydrodynamic boundary layer, Thermal boundary layer, Approximate integral boundary layer analysis, Analogy between momentum and heat transfer in turbulent flow over a flat surface, Mixed boundary layer, Flow over a flat plate, Flow across a single cylinder and a sphere, Flow inside ducts, Thermal entrance region, Empirical heat transfer relations, Relation between fluid friction and heat transfer, Liquid metal heat transfer.

Natural Convection
Physical mechanism of natural convection, Buoyant force, Empirical heat transfer relations for natural convection over vertical planes and cylinders, horizontal plates, cylinders and sphere, combined free and forced convection, Effect of turbulence.
UNIT-4

Thermal Radiation (L-8 Hours)
Basic concepts of radiation, Radiation properties of surfaces, Black body radiation Planck’s law, Wein’s displacement law, Stefan-Boltzmann law, Kirchhoff’s law, Gray body, Shape factor, Black-body radiation, Radiation exchange between diffuse non-black bodies in an enclosure, Radiation shields, Radiation combined with conduction and convection; Absorption and emission in gaseous medium; Solar radiation; Greenhouse effect, Radiation network analysis.

UNIT-5

Heat Exchanger (L-5 Hours)
Different types of heat exchangers, Fouling factors, Overall heat transfer coefficient, Logarithmic mean temperature difference (LMTD) method, Effectiveness-number of transfer unit (NTU) method and Compact Heat Exchangers.

Condensation and Boiling (L-3 Hours)

Introduction to Mass Transfer (L-2 Hours)

Reference Books:-
1. Fundamentals of Heat and Mass Transfer, by Incroperra & DeWitt, John Wiley and Sons
3. Heat Transfer by J.P. Holman, McGraw-Hill
4. Heat and Mass Transfer by Rudramoorthy and Mayilsamy, Pearson Education
5. Heat Transfer by Ghoshdastidar, Oxford University Press
7. Heat Transfer by Venkateshan, Ane Books Pvt Ltd
Subject: Mechanical & Industrial Engineering

**Course Outcomes: The student will be able to**

| CO 1 | Understand the concept of stress and strain under different conditions of loading | K2 |
| CO 2 | Determine the principal stresses and strains in structural members | K3 |
| CO 3 | Determine the stresses and strains in the members subjected to axial, bending and torsional loads | K3 |
| CO 4 | Apply the concepts of stresses and strain in solving problems related to springs, column and pressure vessels | K3 |
| CO 5 | Calculate the slope, deflection and buckling of loaded members | K3 |
| CO 6 | Analyze the stresses developed in straight and curved beams of different cross sections | K4 |

**Unit I**

**Compound stress and strains:** Introduction, normal stress and strain, shear stress and strain, stresses on inclines sections, strain energy, impact loads and stresses, state of plane stress, principal stress and strain, maximum shear stress, Mohr’s circle for plane stress, three dimensional states of stress & strain, equilibrium equations, generalized Hook’s law, theories of failure. Thermal Stresses.

**Unit II**

**Stresses in Beams:** Pure Bending, normal stresses in beams, shear stresses in beams due to transverse and axial loads, composite beams.

**Deflection of Beams:** Differential equation of the elastic curve, cantilever and simply supported beams, Macaulay’s method, area moment method, fixed and continuous beams.

**Torsion:** Torsion, combined bending & torsion of solid & hollow shafts, torsion of thin walled tubes.

**Unit III**

**Helical and Leaf Springs:** Deflection of springs by energy method, helical springs under axial load and under axial twist (respectively for circular and square cross sections) axial load and twisting moment acting simultaneously both for open and closed coiled springs, laminated springs.

**Columns and Struts:** Buckling and stability, slenderness ratio, combined bending and direct stress, middle third and middle quarter rules, struts with different end conditions, Euler’s theory for pin ended columns, effect of end conditions on column buckling, Ranking Gordon formulae, examples of columns in mechanical equipment and machines.

**Unit IV**

**Thin cylinders & spheres:** Introduction, difference between thin walled and thick walled pressure vessels, thin walled spheres and cylinders, hoop and axial stresses and strain, volumetric strain.

**Thick cylinders:** Radial, axial and circumferential stresses in thick cylinders subjected to internal or external pressures, compound cylinders, stresses in rotating shaft and cylinders, stresses due to interference fits.
Unit V 8 Hours

Curved Beams: Bending of beams with large initial curvature, position of neutral axis for rectangular, trapezoidal and circular cross sections, stress in crane hooks, stress in circular rings subjected to tension or compression.

Unsymmetrical Bending: Properties of beam cross-section, slope of neutral axis, stress and deflection in unsymmetrical bending, determination of shear center and flexural axis (for symmetry about both axis and about one axis) for I-section and channel section.

Text Books:
2. Strength of Material by Rattan, MC GRAW HILL INDIA

Reference Books:
2. Mechanics of material by Gere, Cengage Learning
7. Introduction to Solid Mechanics by Shames, Pearson
8. Mechanics of material by Pytel, Cengage Learning
10. Strength of Materials by Jindal, Pearson Education
Unit-I:
**Overview of Industrial Engineering**: Types of production systems, concept of productivity, productivity measurement in manufacturing and service organizations, operations strategies, liability and process design.

**Facility location and layout**: Factors affecting facility location; principle of plant layout design, types of plant layout; computer aided layout design techniques; assembly line balancing; materials handling principles, types of material handling systems, methods of process planning, steps in process selection, production equipment and tooling selection, group technology, and flexible manufacturing.

Unit II:
**Production Planning and control**: Forecasting techniques – causal and time series models, moving average, exponential smoothing, trend and seasonality; aggregate production planning; master production scheduling; materials requirement planning (MRP) and MRP-II; routing, scheduling and priority dispatching, concept of JIT manufacturing system.

**Project Management**: Project network analysis, CPM, PERT and Project crashing.

Unit III:
**Engineering economy and Inventory control**: Methods of depreciation; break-even analysis, techniques for evaluation of capital investments, financial statements, time-cost trade-off, resource levelling; inventory functions, costs, classifications, deterministic inventory models, perpetual and periodic inventory control systems, ABC analysis, and VED analysis.

**Queuing Theory**: Basis of Queuing theory, elements of queuing theory, Operating characteristics of a queuing system, Classification of Queuing models.

Unit IV
**Work System Design**: Taylor’s scientific management, Gilbreths’s contributions; work study: method study, micro-motion study, principles of motion economy; work measurement –time study, work sampling, standard data, Predetermined motion time system (PMTS); ergonomics; job evaluation, merit rating, incentive schemes, and wage administration.
Product Design and Development: Principles of product design, tolerance design; quality and cost considerations; product life cycle; standardization, simplification, diversification, value engineering and analysis, and concurrent engineering.

Unit V:
Operational Analysis: Formulation of LPP, Graphical solution of LPP, Simplex Method, Sensitivity Analysis, degeneracy and unbound solutions. transportation and assignment models; Optimality test: the stepping stone method and MODI method, simulation.

Books and References:
1. Industrial Engineering and Production Management by Martand T Telsang S. Chand Publishing
2. Industrial Engineering and Production Management by M. Mahajan Dhanpat Rai & Co. (P) Limited
3. Industrial Engineering and Management by Ravi Shankar, Galgotia Publications Pvt Ltd
4. Production and Operations Management by Adam, B.E. & Ebert, R.J., PHI
5. Product Design and Manufacturing by Chitale A.V. and Gupta R.C., PHI
6. Operations Research Theory & Applications by J K Sharma, Macmillan India Ltd,
7. Production Systems Analysis and Control by J.L.Riggs, John Wiley & Sons
Subject Code: KME 551  |  Heat and Mass Transfer Lab  |  L T P : 0 0 2  |  Credits: 1

The students will be able to

<p>| | |</p>
<table>
<thead>
<tr>
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<tbody>
<tr>
<td>CO1</td>
<td>Apply the concept of conductive heat transfer.</td>
</tr>
<tr>
<td>CO2</td>
<td>Apply empirical correlations for both forced and free convection to determine the value of convection heat transfer coefficient</td>
</tr>
<tr>
<td>CO3</td>
<td>Apply the concept of radiation heat transfer for black and grey body.</td>
</tr>
<tr>
<td>CO4</td>
<td>Analyze the thermal behaviour of parallel or counter flow heat exchangers</td>
</tr>
<tr>
<td>CO5</td>
<td>Conduct thermal analysis of a heat pipe</td>
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<table>
<thead>
<tr>
<th></th>
<th>Blooms Taxonomy</th>
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<tbody>
<tr>
<td>CO1</td>
<td>K3</td>
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<td>CO2</td>
<td>K3</td>
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<tr>
<td>CO3</td>
<td>K3</td>
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<tr>
<td>CO4</td>
<td>K4</td>
</tr>
<tr>
<td>CO5</td>
<td>K4</td>
</tr>
</tbody>
</table>

List of Experiments

Minimum eight experiment of the following

1. To determine thermal conductivity of conductive material(s).
2. To determine thermal conductivity of insulating material(s).
3. To determine heat conduction through lagged pipe.
4. To determine heat transfer through fin under natural convection.
5. To determine the heat transfer Rate and Temperature Distribution for a Pin Fin.
6. Determination of thermal conductivity of different types of fluids.
7. Experiment on Stefan's Law - determination of emissivity, etc.
8. Experiment on convective heat transfer through flat plate solar collector.
9. To compare LMTD and Effectiveness of Parallel and Counter Flow Heat Exchangers.
10. To find the heat transfer coefficient for Forced Convection in a tube.
11. To find the heat transfer coefficient for Free Convection in a tube.
12. To conduct experiments on heat pipe.
13. To study the rates of heat transfer for different materials and geometries.
14. Visit to a Thermal Power Station for practical exposure.
MECHANICAL & INDUSTRIAL ENGINEERING

Subject Code: KME 552 | Python Lab | L T P : 0 0 2 | Credits: 1

<table>
<thead>
<tr>
<th>Course outcomes: The students will be able to</th>
<th>Blooms Taxonomy</th>
</tr>
</thead>
<tbody>
<tr>
<td>CO1 Apply conditional statement, loops condition and functions in python program</td>
<td>K3</td>
</tr>
<tr>
<td>CO2 Solve mathematical and mechanical problems using python program</td>
<td>K3</td>
</tr>
<tr>
<td>CO3 Plot various type of chart using python program</td>
<td>K3</td>
</tr>
<tr>
<td>CO4 Analyze the mechanical problem using python program</td>
<td>K4</td>
</tr>
</tbody>
</table>

List of Python Program

1. Write a program to find root of quadratic equation
2. Write a program to find and delete repeating number in Given List
3. Write a program to input and print the element sum of user defined matrix
4. Write a program to input and multiply two different matrices
5. Write a program to compute eigen value and vector of a given 3x3 matrix using NumPy
6. Write a program to find a solution of linear equations in y=mx+c
7. Write a program to draw line using equation y=mx+c
8. Write the program to determine the intersection point of two line.
9. Draw various types of charts using matplotlib
10. Write a program to perform equations of uniform motion of kinematics:
   i. \( v = u + at \)
   ii. \( s = ut + \frac{1}{2}(at^2) \)
   iii. \( v^2 = u^2 - 2as \)
11. Write a menu driven program to perform following properties of thermodynamics as given below:
   i. First Law of thermodynamics ( \( U = Q - W \) ), where \( \Delta U \) is the change in the internal energy. \( Q \) is the heat added to the system, and \( W \) is the work done by the system.
   ii. Efficiency of Heat Engine = \( \frac{TH – TC}{TH} \) where \( TH \) & \( TC \) is the temperature of HOT and COLD Reservoirs.
12. Write the menu program to find the to find the out relationship between stress and strain curve as given below:
   i. Young’s Modulus
   ii. Shear Modulus
   iii. Poisson Ratio
13. Write the program to determine the shear force and bending moment in beams.
14. Write a program to find maxima/minima of functions of two variables and evaluate some real definite and finite integrals.
15. Write a Program to find out unknown magnitude of TB and TD of unknown tension can be obtained from two scalar equations of equilibrium i.e \( EF_x = 0 \) and \( EF_y = 0 \).
16. Write a program to perform interpolation of equally and unequally spaced data.
17. Write a program to calculate total pressure exerted in ideal fluid as equation is given below:
   \[ p + 1/2(pv^2) + \rho gh = \text{constant} \]
   Where \( P \) is Pressure, \( V \) is Velocity of fluid, \( \rho \) is density and \( h \) is the height of the container.
18. Write a program to find numerical differentiation using Finite differences Method by importing NumPy and plot the numerical values using matplotlib libraries of python.
19. Write a program for bresenham's line drawing algorithm.
20. Write a program for geometric transformation of a given object.
# MECHANICAL & INDUSTRIAL ENGINEERING

Subject Code: KME 553 | Internet of Things Lab | L T P : 0 0 2 | Credits: 1

<table>
<thead>
<tr>
<th>The students will be able to</th>
<th>Blooms Taxonomy</th>
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</thead>
<tbody>
<tr>
<td>CO1 Understand Internet of Things and its hardware and software components</td>
<td>K2</td>
</tr>
<tr>
<td>CO2 Interface I/O devices, sensors &amp; communication modules</td>
<td>K3</td>
</tr>
<tr>
<td>CO3 Remotely monitor data and control devices</td>
<td>K3</td>
</tr>
<tr>
<td>CO4 Design prototype of IoT based smart system</td>
<td>K4</td>
</tr>
<tr>
<td>CO5 Develop IoT based projects for real life problem</td>
<td>K6</td>
</tr>
</tbody>
</table>

## List of Experiments:

<table>
<thead>
<tr>
<th>S.No.</th>
<th>Name of Experiment</th>
<th>Outcome</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Familiarization with concept of IoT, Arduino/Raspberry Pi and perform necessary software installation.</td>
<td>Will be able to understand IoT, Arduino/Raspberry Pi, and also able to install software setup of Arduino/Raspberry Pi</td>
</tr>
<tr>
<td>2</td>
<td>To interface motor using relay with Arduino/Raspberry Pi and write a program to turn ON/OFF motor.</td>
<td>Able to use relay to control motor and other mechanical devices</td>
</tr>
<tr>
<td>3</td>
<td>To interface sensors* with Arduino/Raspberry Pi and write a program to display sensors data on the computer screen.</td>
<td>Able to retrieve data from sensors and to display it on computer screen</td>
</tr>
<tr>
<td>4</td>
<td>To interface OLED with Arduino/Raspberry Pi and write a program to display sensor data on it.</td>
<td>Able to retrieve data from sensors and to display it on OLED</td>
</tr>
<tr>
<td>5</td>
<td>To interface sensor with Arduino/Raspberry Pi and write a program to turn ON/OFF Relay when sensor data is detected.</td>
<td>Able to control relay with help of microcontroller and sensors</td>
</tr>
<tr>
<td>6</td>
<td>To interface sensor with Arduino/Raspberry Pi and write a program to turn ON/OFF Solenoid valve when sensor data is detected.</td>
<td>Able to control Solenoid valve with help of microcontroller and sensors</td>
</tr>
<tr>
<td>7</td>
<td>To interface sensor with Arduino/Raspberry Pi and write a program to turn ON/OFF Linear Actuator when sensor data is detected.</td>
<td>Able to control linear actuator with help of microcontroller and sensors</td>
</tr>
<tr>
<td>8</td>
<td>To interface sensor with Arduino/Raspberry Pi and write a program to turn ON/OFF Starter Motor when sensor data is detected.</td>
<td>Able to control Starter Motor with help of microcontroller and sensors</td>
</tr>
<tr>
<td>9</td>
<td>To interface Bluetooth with Arduino/Raspberry Pi and write a program to send sensor data to smart phone using Bluetooth.</td>
<td>Able to communicate sensor data from microcontroller to smart phone</td>
</tr>
<tr>
<td>10</td>
<td>To interface Bluetooth with Arduino/Raspberry Pi and write a program to turn Actuators* ON/OFF when message is received from smart phone using Bluetooth.</td>
<td>Able to control actuators using mobile phone through Bluetooth</td>
</tr>
<tr>
<td>11</td>
<td>Write a program on Arduino/Raspberry Pi to upload Sensor data to thingspeak cloud.</td>
<td>Able to upload status of devices and sensors on web cloud</td>
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<tr>
<td>12</td>
<td>Write a program on Arduino/Raspberry Pi to retrieve sensors data from thingspeak cloud.</td>
<td>Able to retrieve status of devices and sensors from web cloud</td>
</tr>
<tr>
<td>13</td>
<td>Develop IoT based smart lock system for Motor cycle/Car</td>
<td>Able to develop smart lock system of motor cycle/car</td>
</tr>
<tr>
<td>14</td>
<td>Develop IoT based Smart water flow system</td>
<td>Able to develop smart water flow system</td>
</tr>
<tr>
<td>15</td>
<td>Develop IoT based home security system</td>
<td>Able to develop smart home security system</td>
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</tbody>
</table>

**Components required-**
1. Arduino with cable
2. Raspberry Pi with cable and memory card
3. Node MCU
4. *Sensors*-IR, LDR, DHT11 sensor, Push button, Pressure sensor, Temperature sensor, Vibration, Rotation, Location, Torque, Sound, Weight etc.
5. *Actuators*-LED, Buzzer, Relay Switch, Motors, Motor Drivers, OLED, Display, Linear Actuator, Solenoid Valve, Starter Motor etc.
6. Bluetooth Module, Wi-fi Module, Ethernet Module
7. Smart Phone
8. Computer
9. Power Supply-5V, 12V, 3.3V
10. Internet facility
Semester – V: Departmental Elective – I: Specialization – Manufacturing and Automation

Subject Code: KME 051  
Computer Integrated Manufacturing  
L T P : 3 0 0  
Credits: 3

**Course Outcome: Student will be able to**

<table>
<thead>
<tr>
<th>CO</th>
<th>Outcome</th>
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<tbody>
<tr>
<td>CO 1</td>
<td>Understand the basic concepts of automation, computer numeric control machining</td>
<td>K2</td>
</tr>
<tr>
<td>CO 2</td>
<td>Understand the algorithms of line generation, circle generation, transformation, curve, surface modeling and solid modeling</td>
<td>K2</td>
</tr>
<tr>
<td>CO 3</td>
<td>Understand group technology, computer aided process planning, flexible manufacturing, Industry 4.0, robotics</td>
<td>K2</td>
</tr>
<tr>
<td>CO 4</td>
<td>Understand information system and material handling in CIM environment, rapid prototyping</td>
<td>K2</td>
</tr>
<tr>
<td>CO 5</td>
<td>Apply the algorithms of line &amp; circle generation and geometric transformations</td>
<td>K3</td>
</tr>
<tr>
<td>CO 6</td>
<td>Develop CNC program for simple operations</td>
<td>K3</td>
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</table>

**Unit 1**


**Unit 2**

**Principles of Computer Graphics:**
Point plotting, drawing of lines, Bresenham’s circle algorithm.

**Transformation in Graphics:**
2D transformations – rotation, scaling, translation, mirror, reflection, shear – homogeneous transformations – concatenation, 3D transformations.

**Curves:** Introduction to Hermite cubic splines, Bezier curves, B-spline curves, NURBS

**Surface Modeling:** Polygon surfaces, Quadric surfaces, Superquadric surfaces and blobby objects

**Solid modeling:** Boolean set operations, Primitive instancing, Sweep representation, Boundadry representation, Constructive solid geometry

**Unit 3**

**Computer Aided Manufacturing:**

**Unit 4**

**Group Technology:** Group technology, Cellular Manufacturing, CAPP – Variant and Generative
systems - Concurrent Engineering and Design for Manufacturing.

**Flexible Manufacturing System:** characteristics – economics and technological justification – planning, installation, operation and evaluation issues – role of group technology and JIT in FMS – typical case studies future prospects, Industry 4.0.

**Robotics:** Classification and specification – drive and controls – sensors - end effectors - grippers- tool handling and work handling – machine vision – robot programming concepts – case studies in assembly.

Introduction to Programmable logical controller

**Unit 5**

**Data and information in CIM:** Management information system in CIM environment, MRP – MRP II – ERP - Capacity planning.

**Material handling in CIM environment:** Types – AGVS – AS/RS – Swarf handling and disposal of wastes – single and mixed mode assembly lines – quantitative analysis of assembly systems.

**Rapid prototyping:** Need for rapid prototyping, Basic principles and advantages of RP, General features and classifications of different RP techniques with examples.

**Books and References:**
6. P. Radhakrishnan, - CAD/CAM/CIM, New Age International (P) Ltd., New Delhi
Semester – V: Departmental Elective – I: Specialization – Automation and Industry 4.0

| Subject Code: KME 052 | Mechatronics Systems | L T P : 3 0 0 | Credits: 3 |

<table>
<thead>
<tr>
<th>Course Outcome: Student will be able to</th>
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<tbody>
<tr>
<td>CO 1 Identify key elements of mechatronics and its representation by block diagram.</td>
<td>K 2</td>
</tr>
<tr>
<td>CO 2 Understand the concept of sensors and use of interfacing systems.</td>
<td>K 2</td>
</tr>
<tr>
<td>CO 3 Understand the concept and applications of different actuators</td>
<td>K 2</td>
</tr>
<tr>
<td>CO 4 Illustrate various applications of mechatronic systems.</td>
<td>K 2</td>
</tr>
<tr>
<td>CO 5 Develop PLC ladder programming and implementation in real life problem.</td>
<td>K 5</td>
</tr>
</tbody>
</table>

**Unit I: Mechatronics & Its Scope**

**Mechatronics System:** Introduction to Mechatronic Systems, Evolution, Scope, Application Areas, Basic Elements and Control of Mechatronics systems, Advantages and disadvantages of Mechatronics, Industrial applications of Mechatronics, autotronics, bionics, and avionics and their applications

**Control System Concepts:** Introduction to Control Systems, Elements of control system, Basic of open and closed loop control with example.

**Unit II: Sensor & Transducer**

Definition and classification of sensor and transducer, performance terminology, static and dynamic characteristics, Principle of working and application of Inductive Proximity, Capacitive Proximity, Photoelectric, Ultrasonic, Magnetic, Hall Effect, Tactile Sensor, load cell, LVDT and interfacing sensors in Mechatronic system.

**UNIT III: ACTUATION SYSTEMS**

**Fluid Based Actuation:** Concept of Hydraulic and Pneumatic Actuation system, Oil and Air preparation unit, Direction Control Valve, Pressure Control Valve, Single and doubly actuated systems, Actuators and Accumulators.

**Electrical Actuation Systems:** Introduction to Switching devices, Concept of Electro Mechanical Actuation, Solenoids and Solenoid Operated Direction Control Valves, Principle of working of DC and 3 Phase Induction Motor, Stepper motors and Servo Motors with their merits and demerits.

**UNIT IV: INDUSTRIAL CONTROLLERS**

**Programmable Logic Controllers:** Basic Structure, Types and Working Principle, Concept of Scan Cycle and Scan Time, IO’s and its Types, Selection Criteria and Applications

**Programming Techniques:** Ladder diagram –Concept of Contacts and Coil, Latching/ Holding Circuit, Memory Bits, Timers and Counter.

**UNIT V: MECHATRONICS APPLICATIONS:**

Control of conveyor motor, sorting and packaging unit, pick and place robot, coin counter, operations of bottling plant, domestic washing machine, use of PLC for extending and retracting pneumatic pistons and their different combinations, automatic car park system, engine management system, other applications in manufacturing.
Text Books:

Semester – V: Departmental Elective – I: Specialization – Design and Analysis

Subject Code: KME 053  Finite Element Methods  L T P : 3 0 0  Credits: 3

Course Outcome: Student will be able to

<table>
<thead>
<tr>
<th>CO 1</th>
<th>Understand the basic concepts of FEM and its applications.</th>
<th>Bloom Taxonomy</th>
</tr>
</thead>
<tbody>
<tr>
<td>CO 2</td>
<td>Apply the procedure involved to solve a problem using Finite Element Methods.</td>
<td>K2</td>
</tr>
<tr>
<td>CO 3</td>
<td>Develop the element stiffness matrices using different approach.</td>
<td>K3</td>
</tr>
<tr>
<td>CO 4</td>
<td>Analyze 1D and 2D problem using different methods.</td>
<td>K3</td>
</tr>
<tr>
<td>CO 5</td>
<td>Analyze the complex geometric problems through FEM software packages.</td>
<td>K4</td>
</tr>
</tbody>
</table>

Unit 1
Introduction, exact solution vs approximate solution, principle of FEM, application of FEM, general procedure for finite element analysis, pre-processing, solution, post processing, Stresses and Equilibrium; Boundary Conditions.

Unit 2
Strain-Displacement Relations, Stress–strain relations, Effect of temperature, various approximate methods: weighted residual method, variational or Rayleigh Ritz method, Galerkin’s method, principle of minimum potential energy.

Unit 3
Basic element shapes, generalized co-ordinates, polynomials, natural co-ordinates in one-, two- and three-dimensions, Lagrange and Hermite polynomials, Application of Finite Element Methods to elasticity problems and heat conduction Problems.

Unit 4
One dimensional problem of finite element model, Coordinates and Shape function, Potential-energy approach, Galerkine approach, Assembly of Global Stiffness Matrix and Load Vector.

Plane trusses: Global and local coordinate system and stress calculation.
Beams and Frames: finite element formulation and calculation of Shear Force and Bending Moment.

Unit 5
Two-dimensional problem using Constant Strain Triangles and Four-node Quadrilateral, Problem modelling and Boundary conditions.

Practical consideration in finite element applications, problem solving on a general purpose FEM software package like ANSYS, ABAQUS, NISA etc.

Text Books:
Semester – V: Departmental Elective – I: Specialization – Thermal Engineering

<table>
<thead>
<tr>
<th>Subject Code: KME 054</th>
<th>I C Engine, Fuels &amp; Lubrication</th>
<th>L T P : 3 0 0</th>
<th>Credits: 3</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>CO</th>
<th>Course Outcome</th>
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</tr>
</thead>
<tbody>
<tr>
<td>CO 1</td>
<td>Explain the working principle, performance parameters and testing of IC Engine.</td>
<td>K 2</td>
</tr>
<tr>
<td>CO 2</td>
<td>Understand the combustion phenomena in SI and CI engines and factors influencing combustion chamber design.</td>
<td>K 2</td>
</tr>
<tr>
<td>CO 3</td>
<td>Understand the essential systems of IC engine and latest trends and developments in IC Engines.</td>
<td>K 2</td>
</tr>
<tr>
<td>CO 4</td>
<td>Understand the effect of engine emissions on environment and human health and methods of reducing it.</td>
<td>K 2</td>
</tr>
<tr>
<td>CO 5</td>
<td>Apply the concepts of thermodynamics to air standard cycle in IC Engines</td>
<td>K 3</td>
</tr>
<tr>
<td>CO 6</td>
<td>Analyze the effect of various operating parameters on IC engine performance.</td>
<td>K 4</td>
</tr>
</tbody>
</table>

Unit–I  
Introduction to I.C Engines: Engine classification and basic terminology, Two and four stroke engines, SI and CI engines, Valve timing diagram, Valve mechanism- Push rod type, Overhead type (SOHC,DOHC).

Thermodynamic analysis of Air standard cycles: Otto cycle, Diesel cycle, Dual cycle, Comparison of Otto, Diesel and Dual cycles Fuel air cycle, factors affecting the fuel air cycle, Actual cycle. 

Testing and Performance: Performance parameters, Basic measurements, Blow by measurement, Testing of SI and CI engines.

Unit–II  

Combustion chamber: Squish, Swirl & tumble, Combustion chamber design for SI & CI engine & factors affecting it.

Unit–III  
Carburetion, Mixture requirements, Carburetors and fuel injection system in SI Engine, MPFI, Scavenging in 2 Stroke engines.

Fuel injection in CI engines, Requirements, Types of injection systems, Fuel pumps, Fuel injectors, Injection timings.

Turbocharging & its types- Variable Geometry Turbocharger, Waste Gate Turbocharger, Effect of turbocharging on power & emission.

Unit–IV  

UNIT-V  
(9 Hours)
Engine Cooling and Lubrication: Different cooling systems, Radiators and cooling fans, Engine friction, Lubrication principle, Type of lubrication, Lubrication oils, Crankcase ventilation.

Ignition System in SI Engine: Ignition system requirements, Magneto and battery ignition systems, ignition timing and spark plug, Electronic ignition.

Recent trends in IC engine: Lean burn engine, Stratified charge spark ignition engine, Homogeneous charge spark ignition engine, GDI.

Text Books

Reference Books
1. I.C Engine Analysis & Practice by E.F Obert.
Semester – V: Departmental Elective – I: Specialization – Automobile Engineering

<table>
<thead>
<tr>
<th>Subject Code: KAU 051</th>
<th>Automobile Engines &amp; Combustion</th>
<th>L T P : 3 0 0</th>
<th>Credits: 3</th>
</tr>
</thead>
</table>

Proposed By MIET

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<tbody>
<tr>
<td>CO 1</td>
<td>Explain the working principle, performance parameters and testing of IC Engine.</td>
<td>K 2</td>
</tr>
<tr>
<td>CO 2</td>
<td>Understand the phenomena of combustion and its application in SI and CI engines.</td>
<td>K 2</td>
</tr>
<tr>
<td>CO 3</td>
<td>Understand the essential systems of IC engine.</td>
<td>K 2</td>
</tr>
<tr>
<td>CO 4</td>
<td>Understand the effect of engine emissions on environment and human health and methods of reducing it.</td>
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<td>CO 5</td>
<td>Apply the concepts of thermodynamics to air standard cycle in IC Engines</td>
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<tr>
<td>CO 6</td>
<td>Analyze the effect of various operating parameters on IC engine performance.</td>
<td>K 4</td>
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</table>

Unit-I (8 Hours)
Introduction to I.C Engines: Engine classification and basic terminology, Two and four stroke engines, SI and CI engines, Valve timing diagram, Valve mechanism- Push rod type, Overhead type (SOHC,DOHC).

Thermodynamic analysis of Air standard cycles: Otto cycle, Diesel cycle, Dual cycle, Comparison of Otto, Diesel and Dual cycles Fuel air cycle, factors affecting the fuel air cycle, Actual cycle.

Testing and Performance: Performance parameters, Basic measurements, Blow by measurement, Testing of SI and CI engines.

Unit–II (8 Hours)
Combustion and Flames Propagation:
Chemical composition– Flue gas analysis, Dew point of products, Stoichiometry, Stoichiometry relations, theoretical air required for complete combustion, Enthalpy of formation, Heating value of fuel, Adiabatic flame Temperature, Chemical equilibrium.


Unit–III (7 Hours)

Combustion chamber: Squish, Swirl & tumble, Combustion chamber design for SI & CI engine & factors affecting it.

Ignition System in SI Engine: Ignition system requirements, Magneto and battery ignition systems, ignition timing and spark plug, Electronic ignition.

Unit-IV (9 Hours)
Carburetion, Mixture requirements, Carburetors and fuel injection system in SI Engine, MPFI, Scavenging in 2 Stroke engines.

Fuel injection in CI engines, Requirements, Types of injection systems, Fuel pumps, Fuel injectors, Injection timings.

Turbocharging & its types- Variable Geometry Turbocharger, Waste Gate Turbocharger, Effect of turbocharging on power & emission.

UNIT-V (8 Hours)

Fuels & Lubricants: Fuels for SI and CI engine, Rating of SI engine and CI engine fuels, Gaseous fuels, LPG, CNG, Biogas, Different cooling systems, Type of lubrication, Lubrication oils, Crankcase ventilation.

Text Books

Reference Books
7. I.C Engine Analysis & Practice by E.F Obert.
Semester – V: Departmental Elective – II: Specialization – Manufacturing and Automation

Subject Code: KME 055 | Advance welding | L T P : 3 0 0 | Credits: 3

Course Outcome: Student will be able to

<table>
<thead>
<tr>
<th>CO</th>
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</thead>
<tbody>
<tr>
<td>CO 1</td>
<td>Understand the physics of arc welding process and various operating characteristics of welding power source.</td>
<td>K2</td>
</tr>
<tr>
<td>CO 2</td>
<td>Analyse various welding processes and their applications.</td>
<td>K3</td>
</tr>
<tr>
<td>CO 3</td>
<td>Apply the knowledge of welding for repair &amp; maintenance, along with the weldability of different materials.</td>
<td>K3</td>
</tr>
<tr>
<td>CO 4</td>
<td>Apply the concept of quality control and testing of weldments in industrial environment.</td>
<td>K3</td>
</tr>
<tr>
<td>CO 5</td>
<td>Evaluate heat flow in welding and physical metallurgy of weldments.</td>
<td>K4</td>
</tr>
</tbody>
</table>

UNIT-I:


Welding Arc: Physics of welding arc, arc initiation, voltage distribution, arc characteristics, arc efficiency, arc temperatures and arc blow. Mechanism and types of metal transfer.

Welding Power Sources: Types of welding power sources, operation characteristics and specifications.

UNIT-II:


UNIT-III:

Heat Flow Welding: Weld thermal cycle, Temperature distribution, Peak temperature; Heat Affected Zone (HAZ), heating, cooling and solidification rates.

Welding Metallurgy: Fundamentals of physical metallurgy, Principle of solidification of weld metal, Reactions in weld pool - Gas metal reaction, Slag metal reaction, factors affecting changes in microstructure and mechanical properties of HAZ, Micro and macro structures in weld metal and HAZ.

UNIT-IV:

Repair & Maintenance Welding: Hardfacing, Cladding, Surfacing, Metallizing processes and Reclamation welding.
**Weldability:** Effects of alloying elements on weldability, carbon equivalent, welding of plain carbon steel, Stainless steel, Cast Iron and Aluminium alloys, Welding of Dissimilar Materials

**UNIT-V:**

**Weld Design:** Types of welds & joints, Welding Symbols, Weld defects and Remedies, Residual Stresses & Distortion, Inspection and testing of welds: Introduction to Non Destructive Techniques; Destructive Techniques - Bulk and Microhardness test, Wear test and types, corrosion test, tensile test, bend test, SEM, EDS and XRD.

**Welding Codes, WPS & PQR:** Introduction to welding codes, ISO, ASME and BIS specifications, Welding Procedure Specification (WPS) & Procedure Qualification Record (PQR), Welding of pipelines and pressure vessels.

**Books and References:**
7. Modern Welding Technology by Howard B Cary and Scott Helzer.
8. Welding Handbooks (Vol. I & II)
10. ASME Sec. IX, Boiler and Pressure Vessel Code
Semester – V: Departmental Elective – II: Specialization – Automation and Industry 4.0

Subject Code: KME 056
Programming, Data Structures And Algorithms Using Python
L T P : 3 0 0
Credits: 3

<table>
<thead>
<tr>
<th>Course Outcome: Student will be able to</th>
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</thead>
<tbody>
<tr>
<td>CO 1 Understand the numbers, math’s function, strings, list, tuples, and dictionaries in pythons</td>
<td>K2</td>
</tr>
<tr>
<td>CO 2 Apply conditional statement and functions in python</td>
<td>K3</td>
</tr>
<tr>
<td>CO 3 Apply file handling techniques in python</td>
<td>K3</td>
</tr>
<tr>
<td>CO 4 Analyze the graphical demonstration in python</td>
<td>K4</td>
</tr>
<tr>
<td>CO 5 Apply techniques of Classes and Object Concept in Python</td>
<td>K3</td>
</tr>
</tbody>
</table>

UNIT 1: Introduction (8 Hours)
Introduction to Python, Python IDE’s, Assignment statement, basic types - int, float, complex, bool, Strings, Lists, bytes, byte array, Functions, Loop control statements-break, continue, pass, Anonymous function-filter(), map(), reduce(), more about range().

UNIT 2: Data Structure (7 Hours)
Arrays vs lists, Tuples and dictionaries, Sets, frozenset, Slicing, binary search, Efficiency, Selection Sort, Insertion Sort, Recursion, Mergesort, Quicksort.

UNIT 3: Function and File Handling (8 Hours)
Function definitions, Global scope, nested functions, Lambda Function, List Comprehension, Exception Handling, Standard input and output, Handling files, String functions, pass, del() and None

UNIT 4: Classes and Object (8 Hours)
Generating permutations, Stack, Queue, Circular Queue, Abstract datatypes, classes and objects, Classes and objects in Python, User defined lists, Search trees, Tree, Graph, Hashing

UNIT 5: Algorithm (7 Hours)
Asymptotic Notation – Big-O, Big Omega, Big Theta Notation, Memorization and dynamic programming, Grid paths, longest common subsequence, Matrix multiplication, Algorithms, and programming: simple gcd, improving naive gcd, Euclid’s algorithm for gcd.

Reference Books:
### Course Outcome: Student will be able to

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</thead>
<tbody>
<tr>
<td>CO 1</td>
<td>Understand fundamentals of mechanical vibrations along with their classification.</td>
<td>K2</td>
</tr>
<tr>
<td>CO 2</td>
<td>Differentiate among single, two and multiple degree of freedom (DOF) systems.</td>
<td>K3</td>
</tr>
<tr>
<td>CO 3</td>
<td>Analyze, predict and measure the performance of systems undergoing single, two and multiple DOF.</td>
<td>K4</td>
</tr>
<tr>
<td>CO 4</td>
<td>Design systems with optimized vibration absorption capabilities.</td>
<td>K4</td>
</tr>
<tr>
<td>CO 5</td>
<td>Apply the fundamentals to the real life problems like whirling of shaft</td>
<td>K3</td>
</tr>
<tr>
<td>CO 6</td>
<td>Solve complicated mathematical models using Numerical methods and software applications.</td>
<td>K4</td>
</tr>
</tbody>
</table>

### UNIT – I  (10 Hours)


### UNIT – II  (8Hours)


### UNIT- III  (8Hours)

Two Degree Freedom systems Introduction, Principal modes, Double pendulum, Torsional system with damping, Coupled system, Principle of vibration absorber, Undamped dynamic vibration absorbers, Torsional vibration absorber, Centrifugal pendulum absorbers, Vibration isolators and Dampers.

### UNIT- IV  (10 Hours)

Multi-degree Freedom system: Exact Analysis, Undamped free and forced vibrations of multi-degree freedom systems, influence coefficients, Reciprocal theorem, Torsional vibration of multi-degree rotor system, Vibration of gear system, Principal coordinates, Continuous systems- Longitudinal vibrations of bars, Torsional vibrations of circular shafts.

Multi Degree Freedom system: Numerical Analysis by Rayleigh’s method, Dunkerley’s, Holzer’s and Stools methods, Rayleigh-Ritz method.
UNIT-V  
(8Hours)
Critical speed of shafts, Whirling of uniform shaft, Shaft with one disc with and without damping, Multi-disc shafts, Secondary critical speed.

Industrial case studies (any two) involving mechanical vibrations, their impact and performance analysis.
Introduction to the vibration analysis using MATLAB.

Books and References:
1. Mechanical Vibrations- V.P. Singh, Dhanpatrai& Co.
3. Mechanical Vibrations- Kelly
4. Mechanical Vibrations- Tse, Morse & Hinkle
7. Case study Reference#3: https://pdfs.semanticscholar.org/f2b6/39990c4ba52706f43d02fe1c59b9c3fabbf2a.pdf
8. MOOC reference: https://www.youtube.com/playlist?list=PLSGws_74K01_pG3R7rgtDtrDZBjcTgPdR

Recommended software packages:
1. MATLAB
2. Any modelling and FEA tool like NX, Solid works etc.
Semester – V: Departmental Elective – II: Specialization – Thermal Engineering
Subject Code: KME 058 | Fuels and Combustion | L T P : 3 0 0 | Credits: 3

| CO1 | Understand the properties of different types of fuel with their application. | K2 |
| CO2 | Classify different types of fuels. | K2 |
| CO3 | Understand the concept of combustion. | K2 |
| CO4 | Understand the fundamental concept of air pollution and its control. | K2 |
| CO5 | Calculate various properties of the fuels. | K3 |
| CO6 | Analyze the flue gases. | K4 |

**Unit-I**
**Classification and Properties of Fuels:**
* Fuels-Types and characteristics of fuels-Determination of properties of fuels-Fuel analysis Proximate and ultimate analysis-Calorific value (CV), Gross and net calorific values (GCV, NCV)- Bomb Calorimetry-empirical equations for CV estimation

**Solid Fuels:**
* Origin of coal-Ranking of coal-Washing, cleaning, and storage of coal-Renewable Solid Fuels comparative study of Solid, liquid and gaseous fuels-selection of coal for different industrial applications-carbonization of coal

**Unit-II**
**Liquid Fuels:**
* Origin of crude oil-composition of crude petroleum-classification of crude petroleum-Removal of salt from crude oil-processing of crude petroleum-Fractionation distillation ADU and VDU Cracking-Hydrotreatment and Reforming

**Gaseous Fuels:**
* Rich and lean gas-Wobbe index-Natural gas-Dry and wet natural gas-Foul and sweet NG-LPGLNG-CNG-Methane-Producer Gas-Water gas-Coal Gasification-Gasification Efficiency

**Unit-III: Combustion and Flames Propagation**
* Chemical composition– Flue gas analysis, Dew point of products, Stoichiometry, Stoichiometry relations, theoretical air required for complete combustion, Enthalpy of formation, Heating value of fuel, Adiabatic flame Temperature, Chemical equilibrium.

**Unit-IV: Combustion Equipment**
* Analysis of flue gases by Orsat apparatus-Combustion of solid fuels-grate firing and pulverized fuel firing system-Fluidized bed combustion-Circulating fluidized bed boiler, Oil Burners, Gas Burners, Factors affecting burners and combustion, Combustion in I.C. Engines, Combustion in gas turbine and jet engines
Unit-V: Air Pollution
Types of pollution, Combustion generated air pollution, Effects of air pollution, Pollution of fossil fuels and its control, Pollution from automobiles and its control, Emission by diesel engines, Emission Standards.

Text book(s):
2. Sharma and Chander Mohan, Fuels and combustion, Tata McGraw Hill

Reference Books:
Semester – V: Departmental Elective – II: Specialization – Automobile Engineering
Subject Code: KAU 052  Automotive chassis and suspension  L T P : 3 0 0  Credits: 3

Course Outcomes: The students will be able to

<table>
<thead>
<tr>
<th>CO-1</th>
<th>Understand different types of automotive chassis and frames used in automobiles.</th>
<th>K2</th>
</tr>
</thead>
<tbody>
<tr>
<td>CO-2</td>
<td>Understand transmission and drive line components used in automobile.</td>
<td>K2</td>
</tr>
<tr>
<td>CO-3</td>
<td>Understand the axles and types of steering system in automobile.</td>
<td>K2</td>
</tr>
<tr>
<td>CO-4</td>
<td>Understand the constructional features of barking, suspension system, wheels and tyres in automobile application.</td>
<td>K2</td>
</tr>
<tr>
<td>CO-5</td>
<td>Understand the recent advancements made in chassis components of automobile.</td>
<td>K2</td>
</tr>
<tr>
<td>CO-6</td>
<td>Apply the concepts of braking and steering system to design the same for automobile application.</td>
<td>K3</td>
</tr>
</tbody>
</table>

Unit I
Chassis Layouts and Frames
Definition of Chassis, Types of Chassis Layout with reference to Power Plant Location and Drive

Automotive Frames - Material Selection and its Constructional Details, Various types, Different Loads acting on Frame, Testing of Automotive Frames.

Unit II
Transmission: Clutches- Requirements and its types, Gear Box: Need and requirements, Types of manual gear boxes, Gear ratio Calculation.


Unit III
Suspension System: Need; factors influencing ride comfort; types; suspension springs-leaf spring, coil spring & torsion bar; spring materials; independent suspension; rubber suspension; pneumatic suspension; hydraulic suspension, shock absorbers-liquid & gas filled.

Unit IV

Axles: Live and Dead Axles, Constructional Details, Different Types of Loads acting on Drive Axles, Rear Axle Shaft Supporting Types: Semi Floating, Full Floating, Three Quarter Floating, Axle Housings and Types


Unit V


Bearings: Functions; classification of bearings; bearing materials; automotive bearings.


Text Books:

1. Automobile engineering", Dr. Kripal Singh.

References:

Subject Code: KME 602  
Machine Design  
L T P : 3 1 0  
Credits: 4

Course Outcomes: The student will be able to

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<tbody>
<tr>
<td>CO 1</td>
<td>Recall the basic concepts of Solid Mechanics to understand the subject.</td>
<td>K2</td>
</tr>
<tr>
<td>CO 2</td>
<td>Classify various machine elements based on their functions and applications.</td>
<td>K2</td>
</tr>
<tr>
<td>CO 3</td>
<td>Apply the principles of solid mechanics to machine elements subjected to static and fluctuating loads.</td>
<td>K3</td>
</tr>
<tr>
<td>CO 4</td>
<td>Analyze forces, bending moments, twisting moments and failure causes in various machine elements to be designed.</td>
<td>K4</td>
</tr>
<tr>
<td>CO 5</td>
<td>Design the machine elements to meet the required specification.</td>
<td>K5</td>
</tr>
</tbody>
</table>

Unit I  
Introduction
Definition, Design requirements of machine elements, Design procedure, Standards in design, Standards designation of carbon & alloy steels, Selection of preferred sizes, Selection of materials for static and fatigue loads, Design against Static Load

Design against Fluctuating Loads
Cyclic stresses, Fatigue and endurance limit, Stress concentration factor, Stress concentration factor for various machine parts, Design for finite & infinite life, Soderberg, Goodman, Gerber criteria

Unit II  
Riveted Joints
Riveting methods, materials, Types of rivet heads, Types of riveted joints, Caulking and Fullering, Failure of riveted joint, Efficiency of riveted joint, Design of boiler joints, Eccentric loaded riveted joint

Welded Joints
Stress relieving of welded joints, Butt Joints, Fillet Joints, Strength of Butt Welds, Strength of parallel fillet welds, Strength of transverse fillet welds

Shafts
Cause of failure in shafts, Materials for shaft, Stresses in shafts, Design of shafts subjected to twisting moment, bending moment and combined twisting and bending moments, Shafts subjected to fatigue loads, Design for rigidity, Keys, Types of keys, Selection of square and flat keys, Strength of sunk key

Unit III  
Spur Gears
Tooth forms, System of gear teeth, contact ratio, Standard proportions of gear systems, Interference in involute gears, Backlash, Selection of gear materials, Gear manufacturing methods, Design considerations, Beam strength of gear tooth, Dynamic tooth load, Wear strength of gear tooth, Failure of gear tooth, Design of spur gears, AGMA and Indian standards.

Helical Gears
Terminology, Proportions for helical gears, Force components on a tooth of helical gear, Virtual number of teeth, Beam strength and wear strength of helical gears, Dynamic load on helical gears, Design of helical gears.

Introduction, Classification and Applications of Bevel & Worm Gears

Unit IV 8 Hours
Sliding Contact Bearing

Rolling Contact Bearing
Advantages and disadvantages, Types of ball bearing, Thrust ball bearing, Types of roller bearing, Selection of radial ball bearing, Bearing life, Selection of roller bearings, Dynamic equivalent load for roller contact bearing under constant and variable loading, Reliability of Bearing.

Unit V 8 Hours
IC Engine Parts
Selection of type of IC engine, General design considerations, Design of Cylinder and cylinder head; Design of piston, piston ring and gudgeon pin;

Friction Clutches
Clutches, Difference between coupling and clutch, Single plate friction clutch, Torque transmitting capacity, Multi-Disk Clutches, Friction Material

Note: Design data book is allowed in the examination

Text Books:
2. Design of Machine Elements, Sharma and Purohit, PHI.

Reference Books:
5. Machine design, Robert L. Norton, Pearson Education
<table>
<thead>
<tr>
<th>Course Outcomes: The students will be able to</th>
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</thead>
<tbody>
<tr>
<td>CO1 Understand the principles of kinematics and dynamics of machines.</td>
<td>K2</td>
</tr>
<tr>
<td>CO2 Calculate the velocity and acceleration for 4-bar and slider crank mechanism</td>
<td>K3</td>
</tr>
<tr>
<td>CO3 Develop cam profile for followers executing various types of motions</td>
<td>K3</td>
</tr>
<tr>
<td>CO4 Apply the concept of gear, gear train and flywheel for power transmission</td>
<td>K3</td>
</tr>
<tr>
<td>CO5 Apply dynamic force analysis for slider crank mechanism and balance rotating &amp; reciprocating masses in machines.</td>
<td>K3</td>
</tr>
<tr>
<td>CO6 Apply the concepts of gyroscope, governors in fluctuation of load and brake &amp; dynamometer in power transmission</td>
<td>K3</td>
</tr>
</tbody>
</table>

**Unit I**  
(09 Hours)  
Introduction, mechanisms and machines, kinematics and kinetics, types of links, kinematic pairs and their classification, types of constraint, degrees of freedom of planar mechanism, Grubler’s equation, mechanisms, inversion of four bar chain, slider crank chain and double slider crank chain.

**Velocity analysis:** Introduction, velocity of point in mechanism, relative velocity method, velocities in four bar mechanism, instantaneous center.

**Acceleration analysis:** Introduction, acceleration of a point on a link, acceleration diagram, Corioli’s component of acceleration, crank and slotted lever mechanism.

**Unit II**  
(10 Hours)  
**Cams:** Introduction, classification of cams and followers, cam profiles for knife edge, roller and flat faced followers for uniform velocity, uniform acceleration

**Gears and gear trains:** Introduction, classification of gears, law of gearing, tooth forms and their comparisons, systems of gear teeth, length of path of contact, contact ratio, minimum number of teeth on gear and pinion to avoid interference, simple, compound, reverted and planetary gear trains, sun and planet gear train.

**Unit III**  
(08 Hours)  
**Force analysis:** Static force analysis of mechanisms, D’Alembert’s Principle, dynamics of rigid link in plane motion, dynamic force analysis of planar mechanisms, piston force and crank effort. Turning moment on crankshaft due to force on piston, Turning moment diagrams for single cylinder double acting steam engine, four stroke IC engine and multi-cylinder engines, Fluctuation of speed, Flywheel.

**Unit IV**  
(09 Hours)  
**Balancing:** Introduction, static balance, dynamic balance, balancing of rotating masses, two plane balancing, graphical and analytical methods, balancing of reciprocating masses, balancing of single cylinder engine.

**Governors:** Introduction, types of governors, characteristics of centrifugal governors, gravity controlled and spring controlled centrifugal governors, hunting of centrifugal governors, inertia governors. Effort and Power of governor
Unit V

**Brakes and dynamometers:** Introduction, Law of friction and types of lubrication, types of brakes, effect of braking on rear and front wheels of a four wheeler, dynamometers, belt transmission dynamometer, torsion dynamometer, hydraulic dynamometer

**Gyroscope:** Space motion of rigid bodies, angular momentum, gyroscopic couples, gyroscopic stabilization, ship stabilization, stability of four wheel and two wheel vehicles moving on curved paths.

**Text / Reference Books**

**Suggested Software**
MechAnalyzer
Course Outcomes: The students will be able to

<table>
<thead>
<tr>
<th>CO1</th>
<th>Explain the design criterion for single and multipoint cutting tools for different machines.</th>
</tr>
</thead>
<tbody>
<tr>
<td>CO2</td>
<td>Design jigs and fixtures with required tolerances and economy.</td>
</tr>
<tr>
<td>CO3</td>
<td>Design the dies for casting and injection moulding processes.</td>
</tr>
<tr>
<td>CO4</td>
<td>Design the dies for casting and injection moulding processes.</td>
</tr>
<tr>
<td>CO5</td>
<td>Select a suitable control system, drives and kinematic mechanism for a machine tool.</td>
</tr>
</tbody>
</table>

Bloom's Taxonomy

<table>
<thead>
<tr>
<th>CO</th>
<th>Taxonomy</th>
</tr>
</thead>
<tbody>
<tr>
<td>CO1</td>
<td>K2</td>
</tr>
<tr>
<td>CO2</td>
<td>K3</td>
</tr>
<tr>
<td>CO3</td>
<td>K3</td>
</tr>
<tr>
<td>CO4</td>
<td>K3</td>
</tr>
<tr>
<td>CO5</td>
<td>K3</td>
</tr>
</tbody>
</table>

Unit-1 Cutting Tools

Single point Cutting Tools: Tooling, requirements of a tool designer, general tool design procedure, design of single point lathe tool: design of shank dimension using strength and rigidity considerations for rectangular, square and round cross section and selection of tool geometry; solid type tool, brazed tip tool, long index able insert, throwaway index able insert types and chip breakers.

Multi Point Cutting Tool: Drill bit design of elements like back taper, web thickness, land width, margin, flute length and cross section and selection of tool geometry; design of milling cutter: design of elements like number of teeth and height circular pitch, body thickness, chamfer width, fillet radius and selection of tool geometry.

Unit-2 Jigs and Fixtures

Jigs & Fixtures: Tolerance analysis and procedure of designing; the economic calculations, location of the work piece, degree of freedom, references surfaces, resting components, fixture elements for surface concentric and radial locations, clamping of the work-piece, review of cutting forces, principles and methods of clamping; quick clamping devices, standards; guiding elements for tools, gauge for cutter, jig bushes, indexing methods, design of jigs/fixtures/accessories for drilling, milling, turning, broaching, grinding, and welding.

Unit-3 Sheet Metal, Bending and Drawing

Design of dies: Simple piercing and blanking process, design of inverted die, compound die, progressive dies, rules for developing stock, strip layouts for progressive dies, types of progressive dies, load centre, analytical and graphical method to determine load centre (i.e. centre of pressure), miscellaneous dies, shaving, horn, cam actuated and precision lamination dies, fine blanking dies, principles - design considerations.

Bending dies: Theory of bending, blank development, spring back effect, spring back factor, methods of correction to overcome spring back, types of bending dies, pressure pad dies, forces in bending, construction and working principles, press brake tooling, curling, flanging principles of stretch forming – stretch forming dies.

Unit-4 Die Casting Dies and Injection Moulding

Design of dies for metal casting: Casting dies, terminology applicable to process, terminology applicable to dies, alignment of metal flow in hot chamber, horizontal cold chamber and vertical cold chamber machines, modification for casting of deep core or with limitations of stroke, design for
various elements, effect of off-centre cavity layout, necessity of balancing, types of dies, parameters influencing the runner and gate design, ejection mechanism, ejection elements and various locations, die locking mechanism, trimming, types of trim dies and alloys suitable for die making.

**Injection Moulding:** Injection moulding machine and its elements, general configuration of a mould, 2-plate and 3-plate mould, gate, runner, parting surface, ejection system, core and cooling system, introduction to compression die, transfer die, blow moulding dies, extrusion dies, forming and calendaring dies.

**Unit 5: Control, drives and structure**
Machine tool control systems, control systems for speed and feed changing, adaptive control systems, CNC machines.

Kinematics of machine tools, motion transmission, design of hydrostatic, hydrodynamic and antifriction guideways, design of spindles, design of speed gear boxes and feed box, feed drives, stepped and stepless regulations of speed, feed diagram, ray diagrams and design considerations.

Vibration in machine tools, lubrication, rigidity, and reliability in machine tools

**Text Book**

**Reference Books:**
6. Theory and Application of Metal Cutting, by Juneja, Wiley Eastern Ltd
Subject Code: KME 652 | Machine Design Lab | L T P : 0 0 2 | Credits: 1

## Course Outcomes: The student will be able to

<table>
<thead>
<tr>
<th>CO</th>
<th>Description</th>
<th>Blooms Taxonomy</th>
</tr>
</thead>
<tbody>
<tr>
<td>CO-1</td>
<td>Apply the principles of solid mechanics to design various machine elements subjected to static and fluctuating loads.</td>
<td>K3</td>
</tr>
<tr>
<td>CO-2</td>
<td>Write computer programs and validate it for the design of different machine elements</td>
<td>K4</td>
</tr>
<tr>
<td>CO-3</td>
<td>Evaluate designed machine elements to check their safety.</td>
<td>K5</td>
</tr>
</tbody>
</table>

### A  Design of Machine Elements
1. Design a knuckle joint subjected to given tensile load.
2. Design a riveted joint subjected to given eccentric load.
3. Design of shaft subjected to combined constant twisting and bending loads
4. Design a transverse fillet welded joint subjected to given tensile load.
5. Design & select suitable Rolling Contact Bearing for a shaft with given specifications
6. Design a cylinder head of an IC Engine with prescribed parameters.
7. Design of Piston & its parts of an IC Engine

### B. Computer Programs for conventional design

**Computer and Language:** Students are required to learn the basics of computer language such as C/C++/MATLAB so that they should be able to write the computer program.

1. Design a pair of Spur Gear with given specifications to determine its various dimensions using Computer Program in C/C++.
2. Design a pair of Helical Gear with given specifications to determine its various dimensions using Computer Program in C/C++.
3. Design of Sliding Contact Bearing with given specifications & determine its various parameters using Computer Program in C/C++.
Subject Code: KME 653 | Theory of Machines Lab | L T P : 0 0 2 | Credits: 1

The students will be able to:

<table>
<thead>
<tr>
<th>Objective (CO)</th>
<th>Description</th>
<th>Blooms Taxonomy</th>
</tr>
</thead>
<tbody>
<tr>
<td>CO1</td>
<td>Demonstrate various mechanisms, their inversions and brake and clutches in automobiles.</td>
<td>K2</td>
</tr>
<tr>
<td>CO2</td>
<td>Apply cam-follower mechanism to get desired motion of follower.</td>
<td>K3</td>
</tr>
<tr>
<td>CO3</td>
<td>Apply the concepts of gears and gear train to get desired velocity ratio for power transmission.</td>
<td>K3</td>
</tr>
<tr>
<td>CO4</td>
<td>Apply the concept of governors to control the fuel supply in engine.</td>
<td>K3</td>
</tr>
<tr>
<td>CO5</td>
<td>Determine the balancing load in static and dynamic balancing problem.</td>
<td>K3</td>
</tr>
</tbody>
</table>

List of Experiments
(Minimum eight experiments out of the following)

NOTE: Student has to write computer program in C / C++ / Python and to run to compute the output values for at least ONE experiments.

1. To study various types of kinematics links, pairs, chains & Mechanisms
2. To study Whitworth Quick Return Motion Mechanisms, Reciprocating Engine Mechanism, and Oscillating Engine Mechanism
3. To study of inversions of four bar linkage
4. To study of inversions of single/double slider crank mechanisms
5. To study various types of gear (Helical, cross helical, worm, bevel gear) and gear profile (involute and cycloidal) and condition for interference Helical, cross helical, worm, bevel gear
6. To compute the output velocity in various gear trains
7. To study gyroscopic effects through models
8. To determine gyroscopic couple on Motorized Gyroscope
9. To perform experiment on dead weight type governor to prepare performance characteristic Curves, and to find stability & sensitivity
10. To perform experiment on spring controlled governor to prepare performance characteristic Curves, and to find stability & sensitivity
11. To determine whirling speed of shaft theoretically and experimentally
12. To perform the experiment for static / dynamic balancing
13. To perform experiment on brake
14. To perform experiment on clutch
15. To perform the experiment for static / dynamic balancing.
16. To perform experiment on longitudinal vibration
17. To perform experiment on transverse vibration
<table>
<thead>
<tr>
<th>Subject Code: KME 654</th>
<th>Tool Design Lab</th>
<th>L T P : 0 0 2</th>
<th>Credits: 1</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Course Outcomes: The students will be able to</th>
<th>Blooms Taxonomy</th>
</tr>
</thead>
<tbody>
<tr>
<td>CO1 Analyze the cutting forces in orthogonal machining.</td>
<td>K4</td>
</tr>
<tr>
<td>CO2 Develop a single point cutting tool using tool grinder</td>
<td>K6</td>
</tr>
<tr>
<td>CO3 Develop jig and fixtures for various applications</td>
<td>K6</td>
</tr>
<tr>
<td>CO4 Develop mould for injection moulding / metal forming</td>
<td>K6</td>
</tr>
<tr>
<td>CO5 Develop die for balking/drawing/bending</td>
<td>K6</td>
</tr>
</tbody>
</table>

List of Experiments: (Minimum eight experiments out of the following)

1. Design and prototype development of angle plate jig.
2. Design and prototype development of milling fixture.
3. Design and prototype development of turning fixture.
4. Design and prototype development of two plate mould.
5. Design of different types of gates used in injection moulding.
6. Design of Two plate moulds for metal forming work.
7. Design of Blanking Die with fixed stripper for a given blank.
8. Design of drawing die for a cylindrical/ rectangular component.
10. Design of 'U' Bending Die for U shape bend.
12. Measurement and analysis of cutting forces in orthogonal turning for different materials at different process parameters.
Semester – VI: Departmental Elective – III: Specialization – Manufacturing and Automation
Subject Code: KME 061 | Nondestructive Testing | L T P : 3 0 0 | Credits: 3

Course Outcome: Student will be able to

| CO 1 | Understand the concept of destructive and Non-destructive testing methods. |
| CO 2 | Explain the working principle and application of die penetrant test and magnetic particle inspection. |
| CO 3 | Understand the working principle of eddy current inspection. |
| CO 4 | Apply radiographic techniques for testing. |
| CO 5 | Apply the principle of Ultrasonic testing and applications in medical and engineering areas. |

Unit-I:
Introduction to NDT, DT, advantages & limitations of NDT, classification of NDT methods, Comparison with DT, Terminology, Flaws and Defects. Scope of NDT. Codes, Standards and Certifications in NDT.

Visual Inspection— Equipment used for visual inspection, Borescopes, Application of visual inspection tests in detecting surface defects and their interpretation, advantages & limitations of visual inspection, Visual Inspection in Welding.

Unit-II:
Liquid Penetrant Testing – Principle, Scope, Testing equipment, Advantages, Limitations, types of penetrants and developers, standard testing procedure, Zyglo test, Illustrative examples and interpretation of defects.

Magnetic Particle Inspection – Principle, Scope, Testing equipment, Advantages, Limitations, Application of MPI & standard testing procedure, DC & AC magnetization, Skin Effect, different methods to generate magnetic fields, Illustrative examples and interpretation of defects.

Unit-III:
Radiographic Testing – Introduction to electromagnetic waves and radioactivity, various decays, Attenuation of electromagnetic radiations, Photoelectric effect, coherent scattering and Incoherent scattering, Beam geometry.

X-ray Radiography – Principle, equipment & methodology, applications, source, types of radiations and limitations; γ-ray Radiography – Principle, equipment, γ-ray source & technique; Radiography Image Quality Indicators, Film Processing, advantages of γ-ray radiography over X-ray radiography. Precautions against radiation hazards.

Unit-IV:
Unit-V: Special NDT Techniques:
Eddy Current Inspection– Introduction, Principle, Methods, scope, Equipment, types of probes, Sensitivity, standard testing procedure, advanced ECT methods, advantages and limitations.

Acoustic Emission Technique– Introduction, Types of AE signal, Principle, Advantages & Limitations, Interpretation of Results, Applications.

Holography, Thermography– Introduction, Principle, advantages, limitations and applications.

Books and References:
7. Practical non destructive testing by Raj, Baldev.
9. ASME Sec. V, boiler and pressure vessel code
Semester – VI: Departmental Elective – III: Specialization – Automation and Industry 4.0

Subject Code: KME 062 | Artificial Intelligence | L T P : 3 0 0 | Credits: 3

Course Outcomes: Students are able to

| CO 1 | Understand concepts of Artificial Intelligence | K2 |
| CO 2 | Solve problem by Search-I & Search-II | K3 |
| CO 3 | Understand Knowledge representation | K2 |
| CO 4 | Apply concepts of Learning methods | K3 |
| CO 5 | Analyse Decision Networks | K4 |
| CO 6 | Build planning graphs | K5 |

Unit 1: (9Hours)


(Recommended lab practice sessions: Games as Search Problems, Alpha-Beta Pruning, State-of-the-Art Game Programs.)

Unit 2: (8Hours)


Unit 3: (9Hours)


Unit 4: (7Hours)

Neural Networks: Learning in Neural Networks, How the Brain Works, Perceptron, Multilayer Feed-Forward Networks, Applications of Neural Networks, Introduction to Learning, Kinds of Learning, Supervised and Unsupervised Learning, Clustering, Reinforcement Learning.


Unit 5: (7Hours)

Text Book:

Reference Books:
3. E Charniak and D McDermott, “Introduction to Artificial Intelligence”, Pearson Education
4. Dan W. Patterson, “Artificial Intelligence and Expert Systems”, Prentice Hall of India,
Semester – VI: Departmental Elective – III: Specialization – Design and Analysis
Subject Code: KME 063 | Tribology | L T P : 3 0 0 | Credits: 3

Course Outcome: Student will be able to

<table>
<thead>
<tr>
<th>CO</th>
<th>Description</th>
<th>Bloom Taxonomy</th>
</tr>
</thead>
<tbody>
<tr>
<td>CO 1</td>
<td>Identify and explain various friction and wear mechanisms.</td>
<td>K2</td>
</tr>
<tr>
<td>CO 2</td>
<td>Select proper lubricants for different applications.</td>
<td>K3</td>
</tr>
<tr>
<td>CO 3</td>
<td>Select suitable lubrication methods in different bearings.</td>
<td>K3</td>
</tr>
<tr>
<td>CO 4</td>
<td>Study the surfaces coating techniques for reduction of wear.</td>
<td>K3</td>
</tr>
<tr>
<td>CO 5</td>
<td>Analyze the impact of friction in various kinematic pairs.</td>
<td>K4</td>
</tr>
</tbody>
</table>

UNIT – I  Lubrication and Lubricants
Introduction to tribology, tribology in industry, basics modes of lubrication, oil viscosity, temperature and pressure dependence of viscosity, Viscosity index, viscosity measurement, properties of lubricants, temperature characteristics of lubricants, lubricant impurities and contaminants, mineral oils based lubricants, synthetic oils based lubricants, emulsions and aqueous lubricants, greases, and lubricant additives.

UNIT – II  Friction and Wear
Friction- causes of friction, theories of dry friction; adhesion theory, abrasive theory, junction growth theory, laws of rolling friction, friction measurement, friction instabilities.
Wear- classification; abrasive wear, erosive wear, cavitation wear, adhesive wear, corrosive wear, oxidative wear, fatigue wear, factors affecting wear, measurement of wear, theories of wear, approaches to friction control and wear prevention.

UNIT – III  Lubrication of Bearings
Theory of hydrodynamic lubrication, mechanism of pressure development in oil film, jet lubrication, mist lubrication, lubrication utilizing under race passage, concept of journal bearing, minimum oil film thickness, porous bearings, flat plate thrust bearing, tilting pad bearings, hydrostatic lubrication, squeeze film lubrication, elasto-hydrodynamic lubrication, rolling element bearings, gas lubricated bearings, and hybrid bearings.

UNIT – IV  Solid Lubrication and Surface Treatment
Lubrication by solids, friction and wear characteristics of lamellar solids, reduction of friction by soft metallic films, deposition methods of solid lubricants, techniques for producing wear resistant coatings, characteristics of wear resistant coatings.

UNIT – V  Friction, Lubrication and Wear in Kinematic pairs
The concept of friction angle, friction stability, friction in slideways, friction in screws with square threads, friction in screws with triangular threads, mechanism and operation of plate clutch, cone clutch, rim clutch, centrifugal clutch, and belt drives, tribodesign aspects of labyrinth seals, analysis of line contact lubrication, analysis of point contact lubrication, cam follower system, traction in the contact zone, and hysteresis losses.

Books and References:
Course Outcomes: The students will be able to

<table>
<thead>
<tr>
<th>Course Outcomes</th>
<th>Blooms Taxonomy</th>
</tr>
</thead>
<tbody>
<tr>
<td>CO1 Understand the concept of compressible fluid flow and flow through variable area ducts.</td>
<td>K2</td>
</tr>
<tr>
<td>CO2 Understand the basic principle and types of jet and rocket propulsion.</td>
<td>K2</td>
</tr>
<tr>
<td>CO3 Apply the basic laws for the investigation of flow through ducts.</td>
<td>K3</td>
</tr>
<tr>
<td>CO4 Apply the basic laws for the thermodynamics analysis of jet and rocket propulsion.</td>
<td>K3</td>
</tr>
<tr>
<td>CO5 Analyze the compressible flow through variable area ducts.</td>
<td>K4</td>
</tr>
</tbody>
</table>

UNIT -I:
Compressible flow, definition, Mach waves and Mach cone, stagnation states, Mass, momentum and energy equations of one-dimensional flow.

UNIT-II:
Isentropic flow through variable area ducts, nozzles and diffusers, subsonic and supersonic flow variable area ducts, choked flow, Area-Mach number relations for isentropic flow.

UNIT -III:
Non-isentropic flow in constant area ducts, Rayleigh and Fano flows, Normal shock relations, oblique shock relations, isentropic and shock tables.

UNIT -IV:
Theory of jet propulsion, thrust equation, thrust power and propulsive efficiency, Operating principle and cycle analysis of ramjet, turbojet, turbofan and turboprop engines.

UNIT -V:
Types of rocket engines, propellants & feeding systems, ignition and combustion, theory of rocket propulsion, performance study, staging, terminal and characteristic velocity, space flights.

Books and References:
Semester – VI: Departmental Elective – III: Specialization – Automobile Engineering

Subject Code: KAU 061

Automotive Electrical and Electronics

| L T P : 3 0 0 | Credits: 3 |

The students will be able to

| CO-1 | Understand the basic concepts of electrical systems used in automobile. | K2 |
| CO-2 | Understand the constructional features of charge storage devices and methods to test these devices for their healthy operation. | K2 |
| CO-3 | Understand the principles and characteristics of charging and starting system of automobile and study the various faults occurring in system. | K2 |
| CO-4 | Understand the ignition and auxiliary system- types & constructional features used in automobile. | K2 |
| CO-5 | Describe the principles and architecture of electronics systems and its components present in an automobile related to data transfer, instrumentation, control, and security systems. | K2 |
| CO-6 | Understand latest trends developed in electrical and electronic systems of automobile and their advantages over conventional technologies. | K2 |

Unit 1

Introduction to electrical fundamentals – Ohm’s Law, Kirchhoff’s Law, Capacitance and Inductance, Simple Electric Circuits, Automotive Wiring Harnesses, Insulated and Earth Return System, Positive and Negative Earth Systems, Connectors and its types

Charge storing devices- Principle and construction of Lead Acid Battery, Nickel – Cadmium Battery, Nickel Metal, Hybrid Battery, Sodium Sulphur Battery and Aluminum Air Battery-Choice of Batteries for automotive applications, Characteristics of Battery, Battery Rating, Capacity and Efficiency, Various Tests on Battery, Battery– Charging Techniques. Maintenance of batteries.

Unit 2

Starter Systems- Requirements of Starter Motor, Starter Motor types, construction and characteristics, Starter drive mechanisms, Starter Switches and Solenoids.

Charging system components, Generators and Alternators, types, construction and Characteristics,

Charging System- Voltage and Current Regulation, Cut –out relays and regulators, Charging circuits for D.C. Generator, A.C. Single Phase and Three – Phase Alternator

Unit 3

Automotive Ignition Systems: Spark Plugs, Constructional details and Types, Battery Coil and Magneto–Ignition System Circuit details and Components, Centrifugal and Vacuum Advance Mechanisms, Non–Contact– type Ignition Triggering devices, Capacitive Discharge Ignition, Distributor–less Ignition Systems

Auxiliary Systems: Head Lamp and Indicator Lamp construction and working details, Focusing of head lamps, Anti– Dazzling and Dipper Details, Automotive Wiring Circuits. Indicators and meters, speedometers, electric horn, windshield wiper, electric horn and relay devices.
Unit 4  
**Automotive Electronics:** Automotive networking, Bus system, Advantages of bus systems, requirements of buses, Buses in motor vehicle: CAN, FlexRay, LIN, Ethernet, IP, PSJ5, MOST bus and optical fibers/wave guides, Architectures of electronic system.

**Control Units:** ECM, ABS control unit, Steering Control Unit, SRS control unit, Automatic Air Conditioning Control Unit.

Unit 5  
**Automotive Sensors and Actuators:** Basic principle, Main requirements, Micromechanics, Position sensors, Speed and RPM sensors, Acceleration and vibration sensors, Pressure sensors, Flow meters, Gas sensors, concentration sensors, temperature sensors, Force sensors, Optoelectronics sensors, Sensors for driver assistance systems: Ultrasonic technology, Radar technology, LiDAR sensors, Purge Control, Idling Setting Control, Immobilizer System, Stepper motors.

**Books:**

**References:**
### B. Tech Mechanical & Industrial Engineering Evaluation Scheme

**Effective in Session 2021-22 (Yet to finalized)**

#### SEMESTER- VII

<table>
<thead>
<tr>
<th>Sl. No</th>
<th>Code</th>
<th>Subject</th>
<th>Periods</th>
<th>Evaluation Scheme</th>
<th>End Semester</th>
<th>Total Credit</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
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<td>CT   TA</td>
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<tr>
<td>2</td>
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<td>Departmental Elective-V</td>
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<tr>
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<td>Mini Project or Internship Assessment*</td>
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<td>50  1</td>
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<tr>
<td>8</td>
<td>MOOCs (Essential for Hons. Degree)</td>
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<tr>
<td><strong>Total</strong></td>
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<td>12  0  12</td>
<td>850</td>
<td>18</td>
<td></td>
</tr>
</tbody>
</table>

*The Mini Project or internship (5 - 6 weeks) conducted during summer break after VI semester and will be assessed during VII semester.

#### SEMESTER- VIII

<table>
<thead>
<tr>
<th>Sl. No</th>
<th>Code</th>
<th>Subject</th>
<th>Periods</th>
<th>Evaluation Scheme</th>
<th>End Semester</th>
<th>Total Credit</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
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<td></td>
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<td>CT   TA</td>
<td>PS  TE  PE</td>
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<tr>
<td>2</td>
<td>Open Elective-III</td>
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<td>3</td>
<td>Open Elective-IV</td>
<td></td>
<td>3  0  0</td>
<td>30  20 50</td>
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<td>4</td>
<td>Project</td>
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<td>0  0  18</td>
<td></td>
<td>100 300 9</td>
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<td>5</td>
<td>MOOCs (Essential for Hons. Degree)</td>
<td></td>
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<td><strong>Total</strong></td>
<td></td>
<td></td>
<td>9  0  18</td>
<td>850</td>
<td>18</td>
<td></td>
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</tbody>
</table>
Semester – VII: Departmental Elective – IV (Common for Three Specializations)
Specialization – Manufacturing and Automation
Automation and Industry 4.0
Design and Analysis

Subject Code: KME 071  Additive manufacturing   L T P : 3 0 0  Credits: 3

Course Outcome: Student will be able to

<table>
<thead>
<tr>
<th>CO</th>
<th>Description</th>
<th>Bloom Taxonomy</th>
</tr>
</thead>
<tbody>
<tr>
<td>CO 1</td>
<td>Understanding the basics of additive manufacturing/rapid prototyping and its advantages and disadvantages</td>
<td>K2</td>
</tr>
<tr>
<td>CO 2</td>
<td>Understanding the role of additive manufacturing in the design process and the implications for design.</td>
<td>K2</td>
</tr>
<tr>
<td>CO 3</td>
<td>Understanding the processes used in additive manufacturing for a range of materials and applications</td>
<td>K2</td>
</tr>
<tr>
<td>CO 4</td>
<td>Understand the various software tools, processes and techniques that enable advanced/additive manufacturing and personal fabrication.</td>
<td>K2</td>
</tr>
<tr>
<td>CO 5</td>
<td>Apply knowledge of additive manufacturing for various real-life applications</td>
<td>K3</td>
</tr>
</tbody>
</table>

UNIT I
Introduction
History and Advantages of Additive Manufacturing, Distinction Between Additive Manufacturing and CNC Machining, Types of Additive Manufacturing Technologies, Nomenclature of AM Machines, Direct and Indirect Processes; Prototyping, Manufacturing and Tooling.


UNIT II
Development of Additive Manufacturing Technology
Computer Aided Design Technology, Other Associated Technology, Metal and Hybrid Systems.

Generalized Additive Manufacturing Process Chain; The Eight Steps in Additive Manufacturing, Variation from one AM Machine to Another, Metal System, Maintenance of Equipment, Material Handling Issue, Design of AM.

UNIT III
Additive Manufacturing Processes
Vat Photo polymerization; Materials, Reaction Rates, Photo polymerization Process Modelling, Scan Patterns

Powder Bed Fusion Processes; Material, Powder Fusion Mechanism, Process Parameters and Modeling, powder Handling

Extrusion Based System; Basic principles, plotting and Path Control, Other Systems

Material Jetting; Materials, Material Processing Fundamentals, Material Jetting Machines
Directed Energy Deposition Processes; General DED Process Description, Material Delivery, DED systems, Process Parameters, Processing-Structure-Properties Relationships

UNIT IV: Design & Software Issues
Additive Manufacturing Design and Strategies; Potentials and Resulting Perspectives, AM based New Strategies, Material Design and Quality Aspects for Additive Manufacturing; Material for AM, Engineering Design Rules for AM.

Software Issue for Additive Manufacturing; Introduction, Preparation of CAD Models: The STL file, Problem with STL file, STL files Manipulation, Beyond the STL file, Additional Software to Assist AM

UNIT V
Material Design & Quality Aspects

Applications
Aerospace, Automotive, Manufacturing, Architectural Engineering, Art, Jewellery, Toys, Medical, Biomedical, Dental, Bio-printing, Tissue & Organ Engineering and many others.

Books and References:
The students will be able to

| CO1 | Understand the basics concepts of HVAC and various HVAC systems. | K2 |
| CO2 | Understand the use of refrigerants with their respective applications and its future trends. | K2 |
| CO3 | Understand the use of different auxiliary systems used in HVAC systems. | K2 |
| CO4 | Apply the basic laws for thermodynamic analysis of different processes involved in HVAC systems. | K3 |
| CO5 | Apply the basic concepts to calculate the HVAC loads for different applications. | K3 |
| CO6 | Apply the concepts of psychrometry to design HVAC systems for different applications | K3 |

Unit-I  
Advanced Vapour Compression Cycles: Review of vapour compression cycle, Effect of superheating, subcooling, condenser pressure and evaporator pressure on COP, Transcritical cycle, Ejector refrigeration cycle. Presentation of cycle on P-h and T-s chart.

Refrigerants: Classification of Refrigerants, CFC, HFC, HCFC, Azeotropic, Zeotropic, Natural refrigerant, Secondary Refrigerant, Anti-freeze solution, Phase Changing Materials. Desired properties of refrigerants, Requirements for refrigerant, Classification based on safety, Refrigerant oils and applications, Properties and uses of commonly used refrigerant, Greenhouse effect, Global warming, Future Refrigerants like Hydrofluoro-Olefines

Unit-II  
Heat Pump: Introduction, package heat pump with reversible cycle, decentralized heat pump, heat pump with a double bundle condenser, industrial heat pump

Ventilation: Introduction, purpose of ventilation, Natural ventilation, mechanical ventilation, tunnels ventilation, mine ventilation, Natural ventilation, and mechanical ventilation.

Air Conditioning system: Introduction, Unitary system, central air conditioning system, directs expansion system, all water system, all air system, air water system.

Unit-III  
Review of Psychrometry: Psychrometric properties, Psychrometric chart and Psychrometric processes, Psychrometric process in Air conditioning equipment: By pass factor, cooling and dehumidifying coils, Apparatus dew point (ADP), Heating coils, air washer, use of hygroscopic solution in Air Washer, adiabatic dehumidifier, water injection, stream injection, Summer Air conditioning, Winter Air conditioning, Sensible heat factor (SHF), Grand Sensible heat factor (GSHF)

Design Condition:  
Choice of inside design condition- cold storage, Industrial air conditioning, comfort air conditioning, Human comfort, Outside design condition
Unit-IV: (11 Hours)


Internal heat loads, System heat gains, Break-up of ventilation and effective sensible heat factor, Cooling and heating load estimation, Psychrometric calculation for cooling, selection of air conditioning apparatus, Evaporative cooling, Building requirements and energy conservation in air conditioning buildings.

Unit-V (7 Hours)

**Air Distribution**: Room air distribution - types of supply air outlets, mechanism of flow through outlets, selection and location of outlets, Distribution patterns of outlets - ducts- Definition and types- materials for ducts and its specification, friction loss in ducts - grills, diffusers, registers, rectangular equivalent of circular duct. Air duct designs, duct construction, duct design procedures. Equal friction method, static regain method, velocity reduction method.

**Air Conditioning Apparatus**: Fans and blowers, types of fans, fan characteristic, centrifugal fans, axial fans, fan arrangements, Suction Line, Discharge Line (Hot-Gas Line), Liquid Line, location and arrangement of piping, vibration and noise in piping, basic elements of the control system

**Text Books**
1. Refrigeration and Air conditioning by C.P Arora, McGraw-Hill
2. Reference Books
   4. ASHRAE Handbook ( HVAC Equipments)
   5. Refrigeration and Air conditioning by R. C. Arora, PHI
   6. Refrigeration and Air conditioning by Arora&Domkundwar. DhanpatRai
   7. Air Conditioning System Design Manual, II\textsuperscript{nd} edition, ASHRAE.
The students will be able to

<table>
<thead>
<tr>
<th>CO-1</th>
<th>Understand the basics of the hybrid electric vehicles and it’s types.</th>
<th>K2</th>
</tr>
</thead>
<tbody>
<tr>
<td>CO-2</td>
<td>Understand the types of drive trains used in hybrid vehicles</td>
<td>K2</td>
</tr>
<tr>
<td>CO-3</td>
<td>Understand the propulsion units used in Hybrid Vehicles and their efficiency.</td>
<td>K2</td>
</tr>
<tr>
<td>CO-4</td>
<td>Understand the requirements and devices of energy storage used in hybrid vehicles.</td>
<td>K2</td>
</tr>
<tr>
<td>CO-5</td>
<td>Understand the concept of downsizing of IC engines in case of hybrid vehicles.</td>
<td>K2</td>
</tr>
<tr>
<td>CO-6</td>
<td>Understand the principles of energy management and issues related to these strategies.</td>
<td>K2</td>
</tr>
</tbody>
</table>

UNIT I

Introduction to Hybrid Electric Vehicles:  
History of hybrid and electric vehicles, social and environmental importance of hybrid and electric vehicles, impact of modern drive-trains on energy supplies.

Conventional Vehicles:  
Basics of vehicle performance, vehicle power source characterization, transmission characteristics, and mathematical models to describe vehicle performance.

UNIT II

Hybrid Electric Drive-trains:  
Basic concept of hybrid traction, introduction to various hybrid drive-train topologies, power flow control in hybrid drive-train topologies, fuel efficiency analysis.

Electric Drive-trains:  
Basic concept of electric traction, introduction to various electric drive-train topologies, power flow control in electric drive-train topologies, fuel efficiency analysis.

UNIT III

Electric Propulsion unit:  
Introduction to electric components used in hybrid and electric vehicles, Configuration and control of DC Motor drives, Configuration and control of Induction Motor drives, configuration and control of Permanent Magnet Motor drives, Configuration and control of Switch Reluctance Motor drives, drive system efficiency.

UNIT IV

Energy Storage:  
Introduction to Energy Storage Requirements in Hybrid and Electric Vehicles, Battery based energy storage and its analysis, Fuel Cell based energy storage and its analysis, Super Capacitor based energy storage and its analysis, Flywheel based energy storage and its analysis, Hybridization of different energy storage devices.
Sizing the drive system: [L-4 Hours]
Matching the electric machine and the internal combustion engine (ICE), sizing the propulsion motor, sizing the power electronics, selecting the energy storage technology, Communications, supporting subsystems

UNIT V
Energy Management Strategies: [L-8 Hours]
Introduction to energy management strategies used in hybrid and electric vehicles, classification of different energy management strategies, comparison of different energy management strategies, implementation issues of energy management strategies.

Text Books:

Reference Books:
Semester – VII: Departmental Elective – V: Specialization – Manufacturing and Automation

<table>
<thead>
<tr>
<th>Subject Code: KME 073</th>
<th>Mathematical Modeling of Manufacturing Processes</th>
<th>L T P : 3 0 0</th>
<th>Credits: 3</th>
</tr>
</thead>
</table>

**Course Outcome: Student will be able to**

<table>
<thead>
<tr>
<th>CO 1</th>
<th>Understand the fundamentals of manufacturing processes, mathematical models and their solutions.</th>
<th>Bloom Taxonomy</th>
</tr>
</thead>
<tbody>
<tr>
<td>CO 2</td>
<td>Understand unconventional and conventional machining, their discrete-time linear and non-linear models and solutions.</td>
<td>K2</td>
</tr>
<tr>
<td>CO 3</td>
<td>Apply the principles of casting, powder metallurgy, coating and additive manufacturing.</td>
<td>K3</td>
</tr>
<tr>
<td>CO 4</td>
<td>Analyze the mechanism of heat and mass transfer in welding.</td>
<td>K4</td>
</tr>
<tr>
<td>CO 5</td>
<td>Evaluate microstructure properties and residual stress of different manufacturing processes.</td>
<td>K5</td>
</tr>
</tbody>
</table>

**Unit-1:** Introduction to Manufacturing processes; Materials Processing; Types and Properties of Engineered Materials; Evaluation of Properties of Manufactured Products; Statistical and data-driven modelling approach; Overview of mathematical modeling, types of mathematical models and methods to solve the same.

Physics of manufacturing processes; Solid-state deformation (Elasticity and Plasticity) and residual stresses; solid-state phase transformation and recrystallization; melting and solidification; Coupled Systems

**Unit-2:** Conventional machining; Orthogonal cutting; Tool geometry; chip formation; force components; heat generation; tool life; mathematical modelling approach; solution of problems; Introduction to discrete-time linear and non-linear models.

Non-conventional machining; Principal and mechanism of different processes; Parametric analysis of heat transfer, material removal, and surface finish.

**Unit-3:** Metal forming; Mechanics of bulk metal forming; mechanics of sheet metal forming; heat transfer and deformation;

Welding; Fusion welding; Welding-heat source modeling, temperature distribution, effect of surface-active elements, modes of metal transfer in welding; Solid-state welding; Solidification and microstructure; Residual stress and distortion.

**Unit-4:** Casting and powder metallurgy; Cooling and Solidification; principle of powder metallurgy; Coating and additive manufacturing; Principle of surface and coating technology; Principle and development of additive manufacturing technologies

**Unit-5:** Heat treatment; Fundamentals of heat treatment; Evaluation of microstructure properties and residual stress of different manufacturing processes.

Micro/nanoscale manufacturing; Down-scaling of conventional manufacturing processes, Change of properties, Micro-to-nano manufacturing; Packaging, finishing, micro joining and nano joining, micro casting, micro forming, micromachining.
Processing of non-metallic materials; Principle of plastic processing and shaping of plastics, processing of non-metallic bio-materials; Principle of glass and ceramics processing and shaping of glass and ceramics.

Books and References

33. Leah, Edelstein, Keshet, Mathematical Models in Biology, SIAM publications.

Related Course’s / Useful Links

1. https://swayam.gov.in/nd1_noc20_hs79/preview
2. https://swayam.gov.in/nd1_noc19_me47/preview
3. https://nptel.ac.in/content/syllabus_pdf/112103273.pdf
4. https://swayam.gov.in/nd1_noc20_ma47/preview
Cancellation
Text Book:

Reference Book:
   “Machine Learning for Absolute Beginner’s” A complete guide to master machine learning concepts and create real world ML solutions
Semester – VII: Departmental Elective – V: Specialization – Design and Analysis
Subject Code: KME 075  Computer Graphics and Product Modeling  L T P : 3 0 0  Credits: 3

<table>
<thead>
<tr>
<th>Course Outcome: Student will be able to</th>
<th>Bloom Taxonomy</th>
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</thead>
<tbody>
<tr>
<td>CO 1 Understand the components of a computer graphics with object representation and to develop algorithm for graphics system components.</td>
<td>K2</td>
</tr>
<tr>
<td>CO 2 Understand the basic principles of 3- dimensional computer graphics and express the 3D model with illumination and shading effects.</td>
<td>K2</td>
</tr>
<tr>
<td>CO 3 Understand the 3D viewing pipeline and rendering to produce scale drawing of 3D objects.</td>
<td>K2</td>
</tr>
<tr>
<td>CO 4 Identify the customer needs in order to develop a business model for new product.</td>
<td>K3</td>
</tr>
<tr>
<td>CO 5 Develop strategy for designing and development of a new product</td>
<td>K4</td>
</tr>
</tbody>
</table>

**Unit-1:** Introduction to computer graphics – historical evolution, issues and challenges, graphics pipeline, hardware and software basics; line and circle drawing algorithms, , Object representation – boundary representation, splines- cubic, Bezier, B-spline and NURBS, space partitioning

**Unit-2:** Modeling transformations – matrix representation, homogeneous coordinate system, composition, 3D transformations; Illumination and shading – background, simple lighting model, shading models, intensity representation, color models, texture synthesis.

**Unit-3:** 3D viewing – viewing pipeline, view coordinate system, viewing transformation, projection, window-viewport transformation; Clipping and hidden surface removal – clipping in 2D, 3D, hidden surface removal; Rendering – scan conversion of line, circle, fill-area and characters, anti-aliasing; Graphics hardware and software.


**Books and References**


Related Course’s / Useful Link
1. https://swayam.gov.in/nd1_noc20_cs90/preview
2. https://nptel.ac.in/courses/106/106/106106090/
3. https://nptel.ac.in/courses/112/102/112102101/
4. https://swayam.gov.in/nd1_noc20_me12/preview
5. https://swayam.gov.in/nd1_noc20_de05/preview
SEMESTER – VII: DEPARTMENTAL ELECTIVE – V: SPECIALIZATION – THERMAL ENGINEERING

SUBJECT CODE: KME 076  
POWER PLANT ENGINEERING  
LTP: 3 0 0  
CREDITS: 3

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<th>Course Outcome: The student will be able to</th>
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<tbody>
<tr>
<td>CO-1 Understand the different sources of power generation and their impact on environment.</td>
<td>K2</td>
</tr>
<tr>
<td>CO-2 Understand the elements of power generation using fossil fuels.</td>
<td>K2</td>
</tr>
<tr>
<td>CO-3 Understand the elements of power generation using nuclear and renewable energy sources.</td>
<td>K2</td>
</tr>
<tr>
<td>CO-4 Understand the concepts of electrical systems used in power plants.</td>
<td>K2</td>
</tr>
<tr>
<td>CO-5 Apply the basic concepts of thermodynamics to measure the performance of different power plants.</td>
<td>K3</td>
</tr>
<tr>
<td>CO-5 Determine the performance of power plants based on load variations.</td>
<td>K3</td>
</tr>
</tbody>
</table>

UNIT-I: Introduction

Power and energy, sources of energy, review of thermodynamic cycles related to power plants, fuels and combustion calculations. Load estimation, load curves, various terms and factors involved in power plant calculations. Effect of variable load on power plant operation, Selection of power plant units. Power plant economics and selection. Effect of plant type on costs, rates, fixed elements, energy elements, customer elements and investor’s profit; depreciation and replacement, theory of rates. Economics of plant selection, other considerations in plant selection.

UNIT-II: Steam power plant

General layout of steam power plant, Power plant boilers including critical and super critical boilers. Fluidized bed boilers, boilers mountings and accessories, Different systems such as coal handling system, pulverisers and coal burners, combustion system, draft, ash handling system, Dust collection system, Feed water treatment and condenser and cooling towers and cooling ponds, Turbine auxiliary systems such as governing, feed heating, reheating, flange heating and gland leakage. Operation and maintenance of steam power plant, heat balance and efficiency, Site selection of a steam power plant.

UNIT-III: Diesel power plant

General layout, Components of Diesel power plant, Performance of diesel power plant, fuel system, Lubrication system, air intake and admission system, supercharging system, exhaust system, diesel plant operation and efficiency, heat balance, Site selection of diesel power plant, Comparative study of diesel power plant with steam power plant.

Gas turbine power plant: Layout of gas turbine power plant, Elements of gas turbine power plants, Gas turbine fuels, cogeneration, auxiliary systems such as fuel, controls and lubrication, operation and maintenance, combined cycle power plants, Site selection of gas turbine power plant, Integrated Gas fire based Combined Cycle (IGCC) systems.

UNIT-IV: Nuclear power plant

Layout and subsystems of nuclear power plants, Boiling Water Reactor (BWR), Pressurized Water Reactor (PWR), CANDU Reactor, Pressurized Heavy Water Reactor (PHWR), Fast Breeder Reactors (FBR), gas cooled and liquid metal cooled reactors, safety measures for nuclear power plants. Hydroelectric and Non-Conventional Power Plant: Hydroelectric power plants, classification, typical
layout and components, principles of wind, tidal, solar PV and solar thermal, geothermal, biogas and fuel cell power systems.

**UNIT-V: Electrical system**
Generators and generator cooling, transformers and their cooling, bus bar, etc. Energy Saving and Control: Energy, economic and environmental issues, power tariffs, load distribution parameters, load curve, capital and operating cost of different power plants, pollution control technologies including waste disposal options for coal and nuclear plants.

**Books and References:**
2. Power Plant Engineering by Hedge, Pearson India.
6. Power Plant Engineering by Gupta, PHI India.
The students will be able to

<table>
<thead>
<tr>
<th>CO-1</th>
<th>Understand the classification of the vehicles on the basis of body.</th>
<th>K2</th>
</tr>
</thead>
<tbody>
<tr>
<td>CO-2</td>
<td>Understand the importance of material selection in designing automotive bodies.</td>
<td>K2</td>
</tr>
<tr>
<td>CO-3</td>
<td>Understand the concepts of aerodynamics used in designing automobiles.</td>
<td>K2</td>
</tr>
<tr>
<td>CO-4</td>
<td>Understand the importance of interior and exterior ergonomics while designing the vehicle.</td>
<td>K2</td>
</tr>
<tr>
<td>CO-5</td>
<td>Identify various sources of noise and methods of noise separation and various safety aspects in a given vehicle.</td>
<td>K2</td>
</tr>
<tr>
<td>CO-6</td>
<td>Calculate various aerodynamic forces and moments acting on vehicle, load distribution in vehicle body and stability of vehicle.</td>
<td>K3</td>
</tr>
</tbody>
</table>

UNIT-I:
Classification of Coachwork: [L-9 Hours]
Styling forms, coach and bus body style, layout of cars, buses and coach with different seating and loading capacity, types of commercial vehicles, vans and pickups, etc. Terms used in body building construction, angle of approach, Angle of departure, ground clearance, Cross bearers, floor longitudes, posts, seat rail, waist rail, cant rail, Roof stick, Roof longitude, Rub rail, skirt rail, truss panel, wheel arch structure, wheel arch, post diagonals, gussets.

UNIT-II:
Vehicle Body Materials: [L-9 Hours]
Aluminum alloys, Steel, alloy steels, plastics, Metal matrix composites, structural timbers - properties, glass reinforced plastics and high strength composites, thermoplastics, ABS and styrenes, load bearing plastics, semi rigid PUR foams and sandwich panel construction. Paints adhesives and their properties, corrosion and their prevention.

UNIT-II:
Aerodynamics: [L-5 Hours]
Basics, Vehicle drag and types, Various types of forces and moments, effects of forces and moments, various body optimization techniques for minimum drag, Principle of wind tunnel technology, flow visualization techniques, tests with scale models, aerodynamic study for heavy vehicles.

Load Distribution: [L-5 Hours]
Type of body structures, Vehicle body stress analysis, vehicle weight distribution, Calculation of loading for static loading, symmetrical, longitudinal loads, side loads, stress analysis of bus body structure under bending and torsion.

UNIT-IV:
Interior Ergonomics: [L-4 Hours]
Introduction, Seating dimensions, Interior ergonomics, ergonomics system design, seat comfort, suspension seats, split frame seating, back passion reducers, dash board instruments, electronic displays, commercial vehicle cabin ergonomics, mechanical package layout, goods vehicle layout.
Visibility, regulations, drivers visibility, methods of improving visibility, Window winding and seat adjustment mechanisms.

**Vehicle Stability:**  [L-4 Hours]
Introduction, Longitudinal, lateral stability, vehicle on a curvilinear path, critical speed for toppling and skidding. Effect of operating factors on lateral stability, steering geometry and stabilization of steerable wheels, mass distribution and engine location on stability.

**UNIT-V:**

**Noise and Vibration:**  [L-5 Hours]
Noise characteristics, Sources of noise, noise level measurement techniques, Body structural vibrations, chassis bearing vibration, designing against fatigue, methods of noise suppression.

**Impact protection:**  [L-5 Hours]
Basics, physics of impact between deformable bodies, design for crash worthiness, occupant and cargo restraint, passive restraint systems, side impact analysis, bumper system, energy absorbent foams, laws of mechanisms applied to safety.

**Books & Reference:**