B. Tech.

(SEM. VIII) EXAMINATION. 2006-07

ADVANCED WELDING TECHNOLOGY

Time : 3 Hours] [Total Marks : 100

Note : Attempt all 5 questions, choice(s) are within. Answer briefly but illustrate it with figures wherever needed. Marks are indicated therein.

1 Write brief notes on any four of the following: 5x4=20
   (a) Gas welding and cutting
   (b) Arc welding (AC & DC)
   (c) Forces and modes of metal-transfer in Arc welding.
   (d) Resistance welding.
   (e) MIG versus TIG welding.
   (f) Welding equipments and accessories.
   (g) Soldering and Brazing.

2 Answer any two of the following : 10x2=20
   (a) Explain the principle behind generation of LASER and also write its various applications. Describe Laser Beam Welding.

V-4066] 1 [Contd...
(b) Describe principle, working and applications of Electron Beam Welding. What are the possible problems/difficulties in it and how it can be dealt with?

(c) What is ultrasonic waves/vibrations and how it is generated, and what are its various applications? Describe Ultrasonic Welding.

3 Answer any two of the following: 10×2=20

(a) Describe the principle, working and applications of Explosive Welding/Cladding. What is the importance of re-entrant jet in it?

(b) What do you mean by Underwater Welding and write when and where it is important? Describe wet-underwater welding and mention how arc-stability could be improved in it?

(c) Describe how spray-welding/deposition (metallizing) techniques are done. Explain how metallizing is quite useful for reclamation of worn-out components.

4 Answer any two of the following: 10×2=20

(a) Briefly describe the various defects and distortion in welding and its causes and remedies.

(b) Draw symbols and sketches and write the design considerations/formulae for Lap-joint and Butt-joint. How life prediction/estimation can possibly be done?

(c) Draw characteristic (current-voltage) curve of Arc and of power-resources. Explain how are stability/maintenance could be understood/achieved?
5 Answer any two of the following: 10x2=20

(a) Draw temperature distribution on plate around the arc/weld at an instant. Explain what do you mean by heating-rate and cooling rate, and that how it affects the properties of weld?

(b) Draw(two) neat sketches of welded butt-joint of similar parent-metals showing the micro/macro structure of grains of the regions of Weld, HAZ and Parent-metal:
   (i) Cold-worked pure metals and
   (ii) Precipitation-hardened alloys.
   which region is weakest and why? Why railway-bridge is not welded joint but rivitted-joint?

(c) Write the problems and precautions/steps/solutions to be taken
   (i) for welding of cast-irons and
   (ii) for welding of stainless-steels.